User Manual

4KW/6KW SOLAR INVERTER / CHARGER

Version: 1.4

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ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

\triangle WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
- 14. WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
- 15. **CAUTION:** It's required to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

INTRODUCTION

This is a multi-function inverter, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support in a single package. The comprehensive LCD display offers user-configurable and easy-accessible button operations such as battery charging current, AC or solar charging priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Customizable status LED ring with RGB lights
- Touchable button with 4.3" colored LCD
- Built-in Wi-Fi for mobile monitoring (APP is required)
- Supports USB On-the-Go function
- Built-in anti-dusk kit
- Reserved communication ports for BMS (RS485, CAN-BUS, RS232)
- Configurable input voltage ranges for home appliances and personal computers via LCD control panel
- Configurable output usage timer and prioritization
- Configurable charger source priority via LCD control panel
- Configurable battery charging current based on applications via LCD control panel
- Compatible to utility mains or generator power

Basic System Architecture

The following illustration shows basic application for this unit. It also required the following devices to have a complete running system:

- Generator or Utility mains.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power various appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioners.

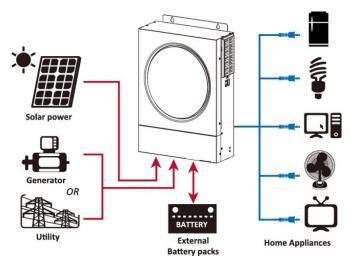
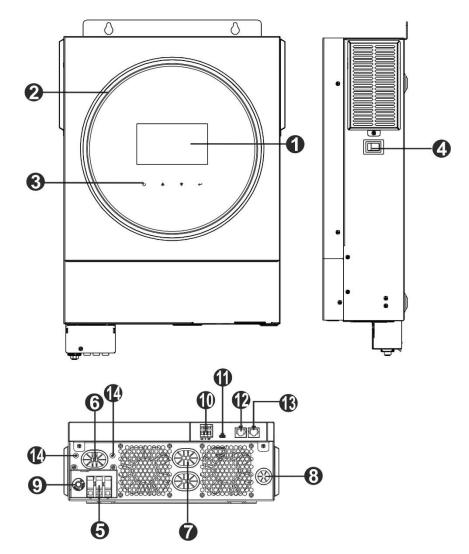


Figure 1 Basic PV System Overview

Product Overview



- 1. LCD display
- 2. RGB LED bar (refer to LCD Setting section for the details)
- 3. Touchable function keys
- 4. Power on/off switch
- 5. AC input connectors
- 6. AC output connectors (Load connection)
- 7. Battery connectors
- 8. PV connectors
- 9. Circuit breaker
- 10. Dry contact
- 11. USB port as USB communication port and USB function port
- 12. RS-232 communication port
- 13. BMS communication port: CAN, RS-485 or RS-232
- 14. Output grounding

INSTALLATION

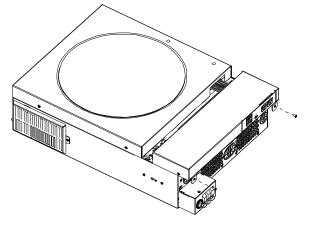
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:



Preparation

Before connecting all wirings, please take off bottom cover by removing two screws. When removing the bottom cover, be carefully to remove one cable as shown below.



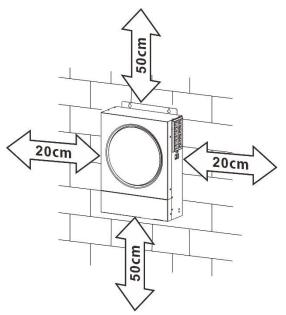
Mounting the Unit

Consider the followings before selecting your placements:

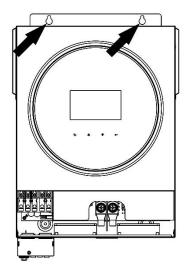
- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install the inverter at eye level in order to allow easy LCD display readout.
- For proper air circulation and heat dissipation, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended orientation is to adhered to the wall vertically.

Be sure to keep other objects and surfaces as shown in the diagram to guarantee sufficient heat dissipation and to have enough space for wirings.

▲ SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing two screws. It's recommended to use M4 or M5 screws.



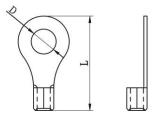
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnection device between battery and the inverter. It may not be necessary to have a disconnection device in some applications, however, it's still recommended to have over-current protection installed. Please refer to typical amperage as required.

Ring terminal:

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

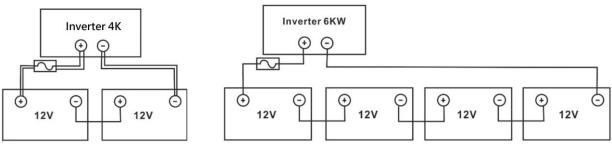


Recommended battery cable and terminal size:

		Trunical	ypical Wire Size	Cabla	Ring Terminal		Torque Value
	Model			Cable mm ²	Dim		
	Amperage		mm-	D (mm)	L (mm)		
	4KW	165A	2*4AWG	25	8.4	33.2	
	6KW 129.6A	120.64	1*2AWG	38	8.4	39.2	5 Nm
		129.0A	2*4AWG	25	8.4	33.2	

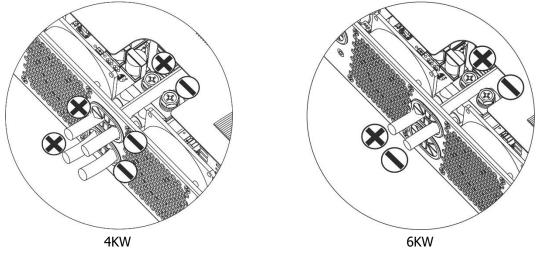
Please follow below steps to implement battery connection:

1. 4KW model supports 24VDC system and 6KW model supports 48VDC system. Connect all battery packs as below chart. It is recommend to connect minimum of 100Ah capacity battery for 4KW model and 200Ah capacity battery for 6KW model.



2. Prepare four battery wires for 4KW model and two or four battery wires for 6KW model depending on cable

size (refer to recommended cable size table). Apply ring terminals to your battery wires and secure it to the battery terminal block with the bolts properly tightened. Refer to battery cable size for torque value. Make sure polarity at both the battery and the inverter is correctly connected and ring terminals are secured to the battery terminals.



(using two battery wires)



/!\

WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input. The recommended spec of AC breaker is 32A for 4KW and 50A for 6KW.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

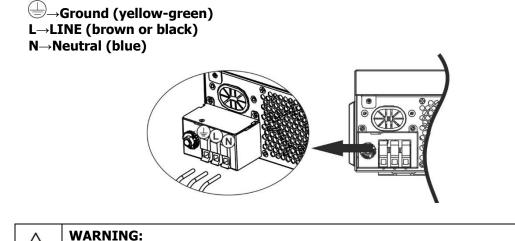
Model	Gauge	Cable (mm ²)	Torque Value
4KW	12 AWG	4	1.2 Nm
6KW	10 AWG	6	1.2 Nm

Suggested cable requirement for AC wires

Please follow below steps to implement AC input/output connection:

- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- 2. Remove insulation sleeves for about 10mm for the five screw terminals.
- 3. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws.

Be sure to connect PE protective conductor (\bigoplus) first.



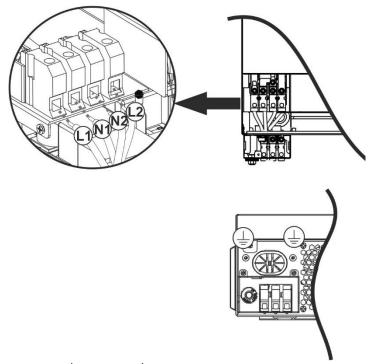
This inverter is equipped with dual-output. There are four terminals (L1/N1, L2/N2) available on output

4. This inverter is equipped with dual-output. There are four terminals (L1/N1, L2/N2) available on output port. It's set up through LCD program or monitoring software to turn on and off the second output. Refer to "LCD setting" section for the details.

Insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor (\bigoplus) first.

Be sure that AC power source is disconnected before attempting to hardwire it to the unit.

Ground (yellow-green) L1→LINE (brown or black) N1→Neutral (blue) L2→LINE (brown or black) N2→Neutral (blue)



5. Make sure the wires are securely connected.

CAUTION: Appliances such as air conditioner requires at least 2~3 minutes to restart because it's required to have enough time to balance refrigerant gas inside of circuits. If a power shortage occurs and recovers in a short time, it will cause damage to your connected appliances. To prevent this kind of damage, please check manufacturer of air conditioner if it's equipped with time-delay function before installation. Otherwise, this inverter/charger will be trigger overload fault and cut off output to protect your appliance but sometimes it still causes internal damage to the air conditioner.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** DC circuit breakers between inverter and PV modules.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for PV module connection. To reduce risk of injury, please use the proper recommended cable size shown below.

Model	Wire Size	Cable (mm ²)	Torque value (max)
4KW/6KW	1 x 12AWG	4	1.2 Nm

WARNING: Because this inverter is non-isolated, are accepted: single crystalline, poly crystalline with class Arated and CIGS modules. To avoid any malfunctions, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding connection.

CAUTION: It's requested to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

PV Module Selection:

When selecting proper PV modules, please be sure to consider the following parameters:

- 1. Open circuit Voltage (Voc) of PV modules not to exceeds maximum PV array open circuit voltage of the inverter.
- 2. Open circuit Voltage (Voc) of PV modules should be higher than the start-up voltage.

INVERTER MODEL	4KW	6KW
Max. PV Array Power	5000W	6000W
Max. PV Array Open Circuit Voltage	e 500Vdc	
PV Array MPPT Voltage Range	60Vdc~450Vdc	
Start-up Voltage	60Vdc +/- 10Vdc	
Max. PV Current	27A	

Take the 250Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

Solar Panel Spec.	SOLAR INPUT	O'ty of papala	Total input
(reference) - 250Wp	Min in series: 2 pcs, max. in series: 12 pcs.	Q'ty of panels	power
- Vmp: 30.1Vdc	2pcs in series	2 pcs	500W
- Imp: 8.3A	4pcs in series	4 pcs	1000W
- Voc: 37.7Vdc	6 pcs in series	6 pcs	1500W
- Isc: 8.4A	8 pcs in series	8 pcs	2000W
- Cells: 60	12 pcs in series	12 pcs	3000W
	8 pieces in series and 2 sets in parallel	16 pcs	4000W
	10 pieces in series and 2 sets in parallel	20 pcs	5000W
	11 pieces in series and 2 sets in parallel (only for 6KVA model)	22 pcs	5500W
	12 pieces in series and 2 sets in parallel (only for 6KVA model)	24 pcs	6000W

Take the 555Wp PV module as an example. After considering above two parameters, the recommended module configurations are listed in the table below.

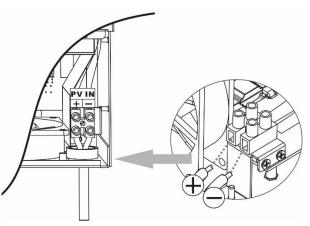
Solar Panel Spec.	SOLAR INPUT	O'the of papala	Total input
(reference) - 555Wp	Min in series: 2 pcs, max. in series: 11 pcs.	Q'ty of panels	power
- Imp: 17.32A	2 pcs in series	2 pcs	1110W
- Voc: 38.46Vdc	4 pcs in series	4 pcs	2220W
- Isc: 18.33A - Cells: 110	6 pcs in series	6 pcs	3330W
	8 pcs in series	8 pcs	4440W
	10 pcs in series (only for 6KVA model)	10 pcs	5550W
	11 pcs in series (only for 6KVA model)	11 pcs	6000W

PV Module Wire Connection

Please take the following to implement PV module connection:

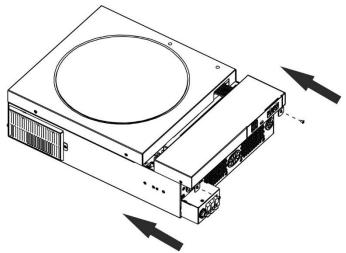
- 1. Remove insulation sleeve for about 7 mm on your positive and negative wires.
- 2. We recommend using bootlace ferrules on the wires for optimal performance.
- Check polarities of wire connections from PV modules to PV input screw terminals. Connect your wires as illustrated below. Recommended tool: 4mm blade screwdriver





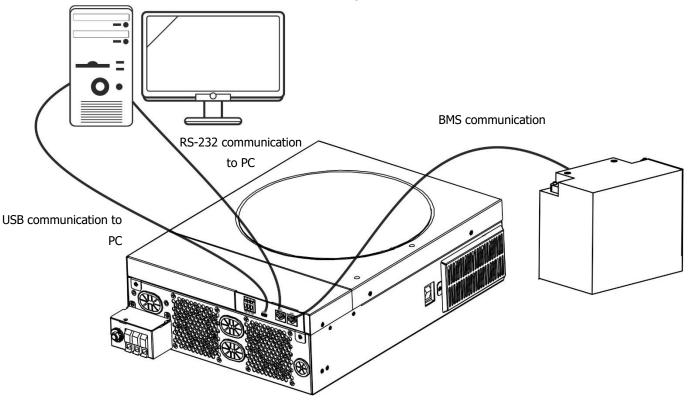
Final Assembly

After connecting all wirings, re-connect one cable and then put bottom cover back by screwing two screws as shown below.



Communication Connection

Follow below chart to connect all communication wiring.



Serial Connection

Please use the supplied serial cable to connect between the inverter and your PC. Install the monitoring software from the bundled CD and follow the on-screen instructions to complete your installation. For detailed software operation, refer to the software user manual on the bundled CD.

Wi-Fi Connection

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "WatchPower" app from the Apple[®] Store or "WatchPower Wi-Fi" in Google[®] Play Store. All data loggers and parameters are saved in iCloud. For quick installation and operation, please refer to Appendix III - The Wi-Fi Operation Guide for details.



BMS Communication Connection

It is recommended to purchase a special communication cable if you are connecting to Lithium-Ion battery banks. Please refer to Appendix II - BMS Communication Installation for details.

Dry Contact Signal

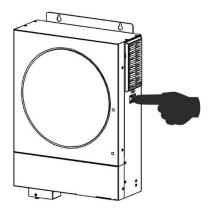
There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status	Condit		Condition		port: NC C NO
				NC & C	NO & C
Power Off	Unit is off and	no output is pow	vered.	Close	Open
	Output is powered	Program 01 set as USB	Battery voltage < Low DC warning voltage	Open	Close
Power On	from Battery power or Solar energy.	(utility first) or SUB (solar first)	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
Power Off		Program 01 is set as SBU	Battery voltage < Setting value in Program 12	Open	Close
		(SBU priority)	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

OPERATION

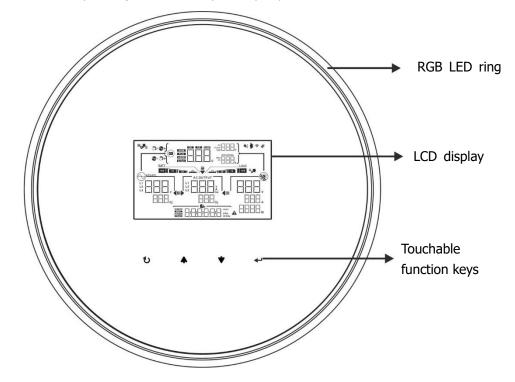
Power ON/OFF

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (on the side of the inverter) to turn on the unit.



Operation and Display Panel

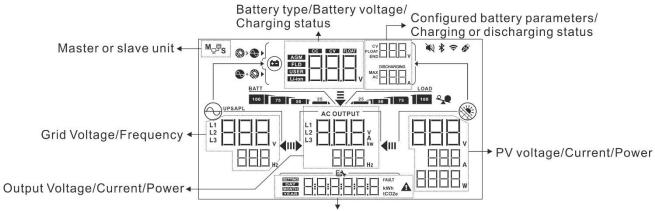
The operation LCD panel, shown in the chart below, includes one RGB LED ring, four touchable function keys and a LCD display to indicate the operating status and input/output power information.

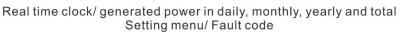


Touchable Function Keys

Function Key		Description
U	ESC	To exit the setting
	Access USB setting mode	To enter USB setting mode
	Up	To last selection
•	Down	To next selection
↓	Enter	To confirm/enter the selection in setting mode

LCD Display Icons





Icon	Function description			
Input Source Information				
L1 L2 L3 Hz	Indicates the AC input voltage and frequency.			
	Indicates the PV voltage, current and power.			
	Indicates the battery voltage, charging stage, configured battery parameters, charging or discharging current.			
Configuration Program and	Fault Information			
	Indicates the setting programs.			
	Indicates the warning and fault codes. Warning:			
Output Information				
	Indicate the output voltage, load in VA, and load in Watt and output frequency.			

AC OUTPUT				the unit with AC output and setting from default setting.
Battery Informa	ation			
BATT		Indicates battery	level by 0-24%	%, 25-49%, 50-74% and 75-100% in
100 75 50	25	battery mode and	charging stat	us in line mode.
When battery is c	harging, it wil	present battery ch	narging status.	
Status	Battery volta	ge	LCD Display	
	<2V/cell		4 bars will fla	
Constant	2 ~ 2.083V/	cell	-	r will be on and the other three bars
Current mode / Constant	2.083 ~ 2.10		will flash in t The right tw bars will flas	o bars will be on and the other two
Voltage mode	> 2.167 V/c	ell		ree bars will be on and the left bar
Floating mode. E	l Batteries are fi	illy charged	4 bars will be	e on
In battery mode,		, 0		
Load Percentage	•	Battery Voltage		LCD Display
				ватт
		< 1.85V/cell		25
Load >50%		1.85V/cell ~ 1.933V/cell		BATT
		1.933V/cell ~ 2.017V/cell		BATT 75 50 25
		> 2.017V/cell		BATT 100 75 50 25
		< 1.892V/cell		<u>BATT</u>
L L 500/		1.892V/cell ~ 1.975V/cell		BATT 25
Load < 50%		1.975V/cell ~ 2.058V/cell		BATT 75 50 25
		> 2.058V/cell		BATT 100 75 50 25
Load Informatio	on			
	1	Indicates overload	d.	
		Indicates the load	l level by 0-24	%, 25-49%, 50-74% and 75-100%.
		0%~2	4%	25%~49%
	LOAD		LOAD	LOAD
25 50 75	100	25		25 50
		50%~2	74%	75%~100%
		LOAD		
		25 50	75	25 50 75 100
Charger Source	Priority Set	ting Display		
\$\$>€►		Indicates setting program 16 "Charger source priority" is selected as "Solar first".		
+	Indicates setting program 16 "Charger source priority" is selected as "Solar and Utility".			

	Indicates setting program 16 "Charger source priority" is selected as "Solar only".
Output source priority setti	ng display
↓	Indicates setting program 01 "Output source priority" is selected as "Utility first".
₹ II Þ 4 III	Indicates setting program 01 "Output source priority" is selected as "Solar first".
₹	Indicates setting program 01 "Output source priority" is selected as "SBU".
AC Input Voltage Range Se	tting Display
UPS	Indicates setting program 03 is selected as " $\Box \Box \Box$ ". The acceptable AC input voltage range will be within 170-280VAC.
APL	Indicates setting program 03 is selected as " \Box " . The acceptable AC input voltage range will be within 90-280VAC.
Operation Status Informati	on
	Indicates unit connects to the mains.
	Indicates unit connects to the PV panel.
AGM FLD USER Li-ion	Indicates battery type.
M _p P _S	Indicates parallel operation is working.
	Indicates unit alarm is disabled.
(Indicates Wi-Fi transmission is working.
Ø	Indicates USB disk is connected.

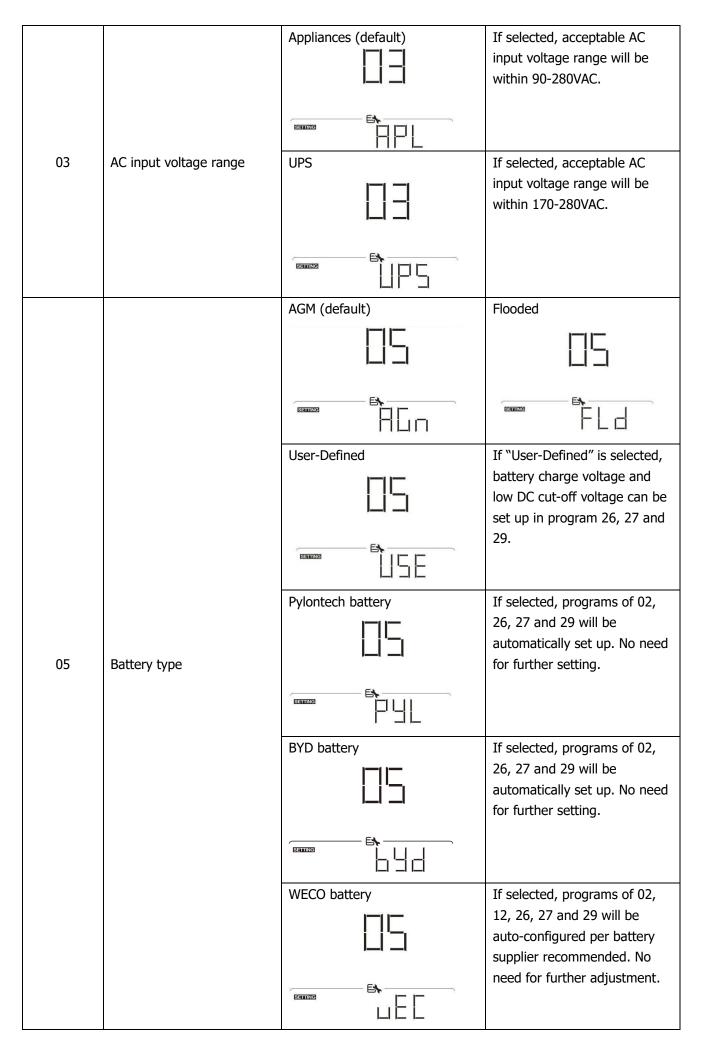
LCD Setting

General Setting

After pressing and holding " \checkmark " button for 3 seconds, the unit will enter the Setup Mode. Press " \bigstar " or " \bigstar " button to select setting programs. Press " \bigstar " button to confirm you selection or " \heartsuit " button to exit.

Setting Programs:

Program	Description	Selectable option	
00	Exit setting mode	Escape	
		Utility first (default)	Utility will provide power to the loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	Output source priority: To configure load power	Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, Utility energy will supply power to the loads at the same time.
	source priority	SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, battery energy will supply power to the loads at the same time.
			Utility provides power to the loads only when battery voltage drops to either low- level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	Setting range is from 10A to 120A. Increment of each click is 10A.



		Soltaro battery	If selected, programs of 02,
			26, 27 and 29 will be
			automatically set up. No need
			for further setting.
		SUL	
		LIA-protocol compatible battery	Select "LIA" if using Lithium
			battery compatible to Lib
			protocol. If selected,
			programs of 02, 26, 27 and
			29 will be automatically set up. No need for further
			setting.
05	Battery type	LIb-protocol compatible battery	Select "LIb" if using Lithium
	, ,,		battery compatible to Lib
			protocol. If selected,
			programs of 02, 26, 27 and
		E	29 will be automatically set
			up. No need for further
		3 rd party Lithium battery	setting. Select "LIC" if using Lithium
			battery not listed above. If
			selected, programs of 02, 26,
			27 and 29 will be
		Eh	automatically set up. No need
			for further setting. Please
			contact the battery supplier
		Destart disable (default)	for installation procedure.
		Restart disable (default)	Restart enable
	Auto restart when overload		
06			
	OCCURS	Fa	Et
07		Restart disable (default)	Restart enable
	Auto restart when over		
	temperature occurs	E\$	F4

		50Hz (default)	60Hz
09	Output frequency	09	8
		220V	230V (default)
10	Output voltage	240V	
	Maximum utility charging current	30A (default)	
11	Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.		Setting range is 2A, then from 10A to 100A. Increment of each click is 10A.
		23V (default for 24V model)	Setting range is from 22V to 25.5V. Increment of each click is 0.5V.
	Setting voltage point or SOC percentage back to utility source when selecting "SBU" (SBU priority) in program 01.		
		46V (default for 48V model)	Setting range is from 44V to 51V. Increment of each click is 1V.
12			
		SOC 10% (default)	If any types of lithium battery is selected in program 05, setting value will change to SOC automatically. Adjustable range is 5% to 95%.

		Available options for 24V model:	Setting range is FUL and from
		24V to 29V. Increment of each cli	ck is 1V.
		Battery fully charged	27V (default)
	Setting voltage point or	Available options for 48V model: 9 48V to 58V. Increment of each cli	
	SOC percentage back to	Battery fully charged	54V (default)
13	battery mode when selecting "SBU" (SBU priority) in program 01.	13	
		SOC 80% (default for Lithium)	If any types of lithium battery
		<u> _</u>	is selected in program 05,
			setting value will change to
			SOC automatically. Setting range is 10% to 100%.
		If this inverter/charger is working	in Line, Standby or Fault
		mode, charger source can be pro-	-
		Solar first	Solar energy will charge
			battery as first priority.
			Utility will charge battery only when solar energy is not
			available.
16	Charger source priority: To configure charger		
	source priority	Solar and Utility (default)	Solar energy and utility will
			charge battery at the same time.

		Only Solar	Solar energy will be the only
			charger source no matter
			utility is available or not.
		Alarm on (default)	Alarm off
18	Alarm control	18	18
		Return to default display screen	If selected, no matter how
		(default)	users switch display screen, it will automatically return to
		ΙΞ	default display screen (Input
			voltage /output voltage) after
		5	no button is pressed for 1
19	Auto return to default display screen		minute.
		Stay at latest screen	If selected, the display screen
		19	will stay at latest screen user finally switches.
		Backlight on (default)	Backlight off
20	Backlight control	20	20
		Alarm on (default)	Alarm off
22	Beeps while primary source	22	22
	is interrupted		

	ſ	l .	[]
23	Overload bypass: When enabled, the unit will transfer to line mode if overload occurs in battery mode.	Bypass disable (default)	Bypass enable
		Record enable (default)	Record disable
25	Record Fault code		
		Available options for 24V model:	
		28.2V (default)	If user-defined is selected in
			program 5, this program can be set up. Setting range is
			from 25.0V to 31.5V.
	Bulk charging voltage (C.V voltage)	C 3	Increment of each click is
26			0.1V.
20		Available options for 48V model:	
		56.4V (default)	If user-defined is selected in
		그드	program 5, this program can be set up. Setting range is
			from 48.0V to 61.0V.
		EX	Increment of each click is
			0.1V.
		Available options for 24V model:	
		27V (default)	If user-defined is selected in
			program 5, this program can be set up. Setting range is
			from 25.0V to 31.5V.
		E t	Increment of each click is
27			0.1V.
	Floating charging voltage	Available options for 48V model:	
		54V (default)	If user-defined is selected in
		רב	program 5, this program can be set up. Setting range is
			from 48.0V to 61.0V.
			Increment of each click is 0.1V.
J	1	1	

		Available options for 24V model:	
29 I a i	Low DC cut-off voltage or SOC percentage: If battery power is only power source available, inverter will shut down. If PV energy and battery power are available, inverter will charge battery without AC output. If PV energy, battery power and utility are all available, inverter will transfer to line mode	Available options for 24V model: 21.0V (default) Available options for 48V model: 42.0V (default)	If user-defined is selected in program 5, this program can be set up. Setting range is from 21.0V to 24.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected. If user-defined is selected in program 5, this program can
			be set up. Setting range is from 42.0V to 48.0V. Increment of each click is 0.1V. Low DC cut-off voltage will be fixed to setting value no matter what percentage of load is connected.
		SOC 0% (default)	If Lithium battery is selected in program 5, setting value will change to SOC automatically. Setting range is from 0% to 90%.
30	Battery equalization	Battery equalization enable	Battery equalization disable (default)
		If "Flooded" or "User-Defined" is s program can be set up.	selected in program 05, this
31	Battery equalization voltage	Available options for 24V model: 29.2V (default)	Setting range is from 25.0V to 31.5V. Increment of each click is 0.1V.

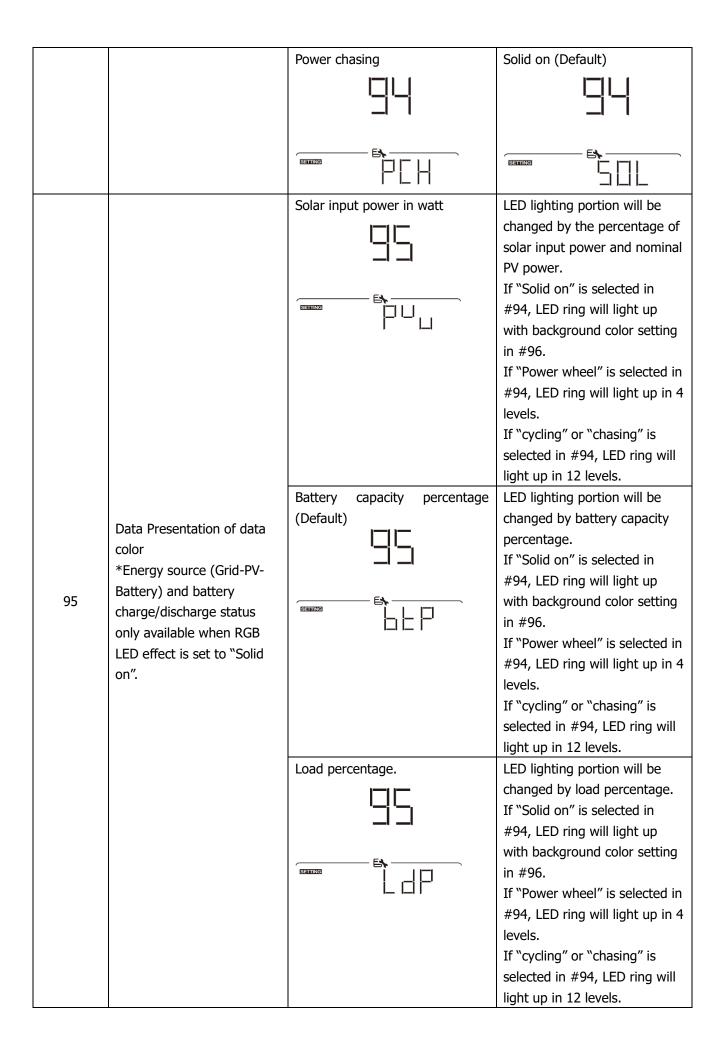
		Available options for 48V model:	
31	Battery equalization voltage	58.4V (default)	Setting range is from 48.0V to 61.0V. Increment of each click is 0.1V.
33	Battery equalized time	60min (default)	Setting range is from 5min to 900min. Increment of each click is 5min.
34	Battery equalized timeout	120min (default)	Setting range is from 5min to 900 min. Increment of each click is 5 min.
35	Equalization interval	30days (default)	Setting range is from 0 to 90 days. Increment of each click is 1 day
36	Equalization activated immediately	Enable	ted in this program, it's to ediately and LCD main page will ed, it will cancel equalization ization time arrives based on
37	Reset all stored data for PV generated power and output load energy	Not reset(Default)	

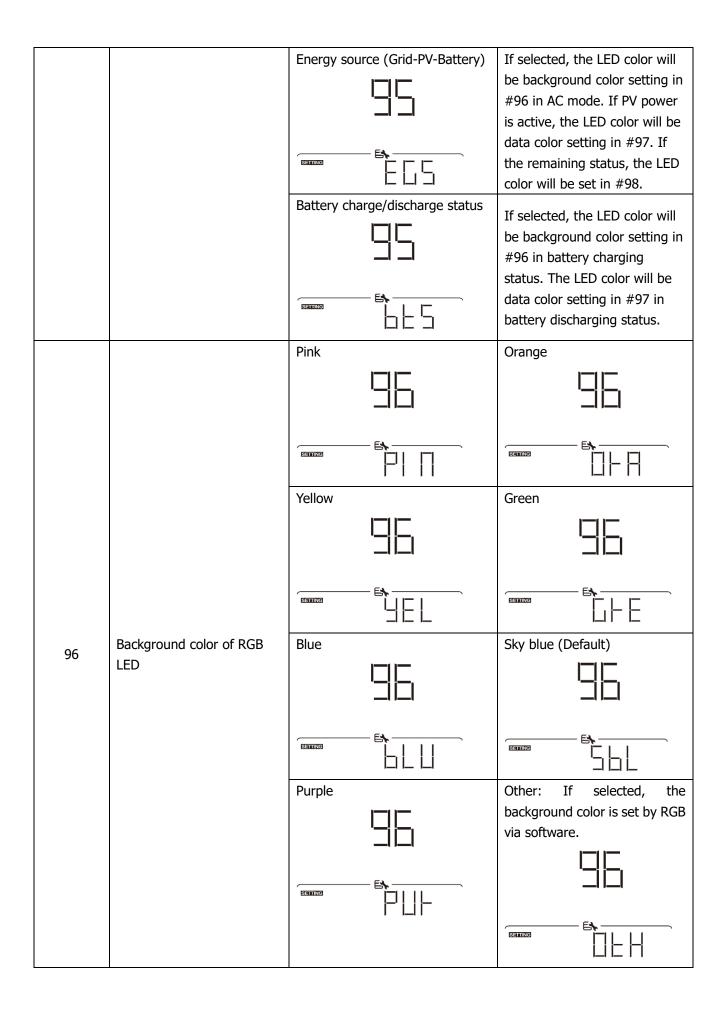
		If unit is not in Line mode, it will show nothing.	If unit is in Line mode, it will show following. (default)
42	Adjustment parameter for EARTH LED		
		If EARTH LED of meter is on, it ca parameter. If the unit is in Line m up. Setting range is from -30 to 30 The condition of program changed	ode, this program can be set 0. Increment of each click is 1. 1 automatically.
		If unit is not in Line mode, it will show following.	If unit is in Line mode, it will show following. (default)
43	Adjustment parameter for REVERSE LED	EX	
		If REVERSE LED of meter is on, it can be off by adjusting the parameter. If the unit is in Line mode, this program can be set up. Setting range is from 0 to 300. Increment of each click is 10.	
	Low DC cut off voltage or SOC percentage on second output (L2)	24V default setting: 21.0V	If "User-defined" is selected in program 05, this setting range is from 21.0V to 31.0V for 24V model. Increment of each click is 0.1V.
60		48V default setting: 42.0V	If "User-defined" is selected in program 05, this setting range is from 42.0V to 60.0V for 48V model. Increment of each click is 0.1V.
		<u>۲</u>	
		0% (default)	If any type of lithium battery is selected in program 05, this parameter value will be displayed in percentage and value setting is based on
		500 1	battery capacity percentage. Setting range is from 0% to 95%. Increment of each click is 5%.

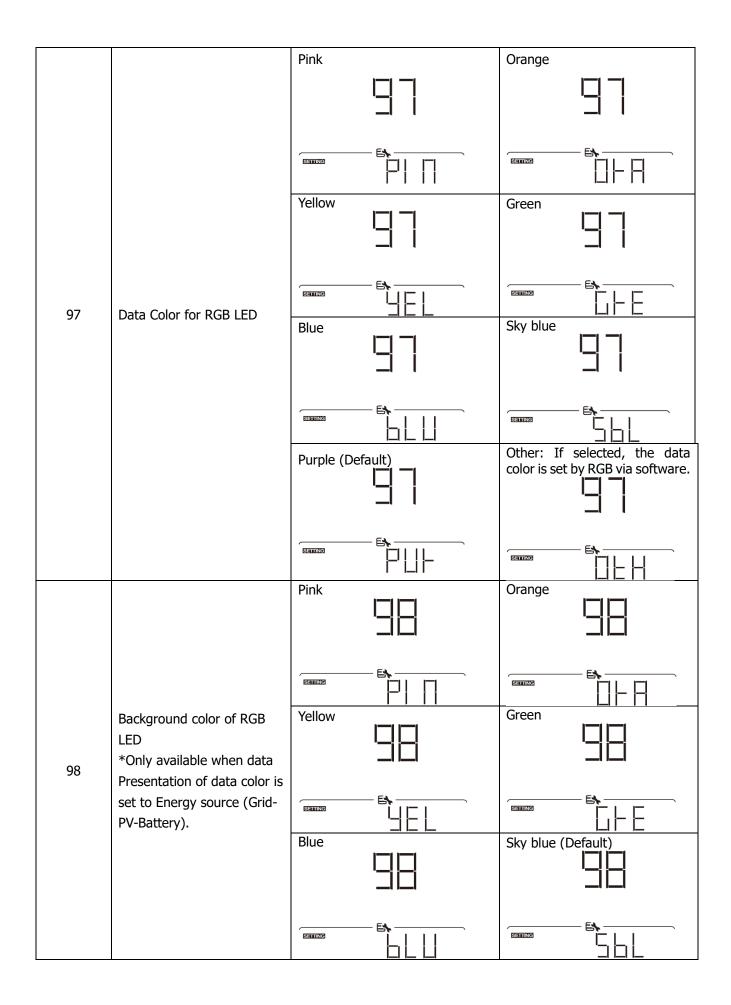
		Disable (Default)	Setting range is disable and
			then from 0 min to 990 min.
		61	Increment of each click is 5
61	Setting discharge time on		min. *If the battery discharge time
01	the second output (L2)	E\$	achieves the setting time in
			-
			program 61 and the program
			60 function is not triggered,
			the output will be turned off.
		00~23 (Default, second output	Setting range is from 00 to 23.
		always on)	Increment of each click is 1
			hour.
60	Setting time interval to turn	ה-י	If setting range is from 00 to
62	on second output (L2)		08, the second output will be
			turned on until 09:00. During
			this period, it will be turned
			off if any setting value in
			program 60 or 61 is reached.
		4K model default setting: 23.0V	If "User-defined" is selected in program 05, this setting range
	Setting voltage point or SOC to restart on the second output (L2)	6K model default setting: 46.0V	is from 21.5V to 31.5V for 4K
			model and 43.0V to 61.0V for
62		61	6K model. Increment of each
63			click is 0.1V. *If second output is cut off
		E4	due to setting in program 60,
		TUED	second output (L2) will restart
			according to setting in
		SOC: 20% (default for lithium	program 63. If any type of lithium battery
	Setting voltage point or SOC to restart on the second output (L2)	battery)	is selected in program 05, this
			parameter value will be
			displayed in percentage and
			value setting is based on
			battery capacity percentage.
		Et	Setting range is from 5% to
63		SOC 20	100%. Increment of each click
			is 5%.
			*If second output is cut off
			due to setting in program 60,
			second output (L2) will restart
			according to setting in
		0 min (Dofoult)	program 63.
64		0 min (Default)	Setting range is from 0 min to
	Setting waiting time to turn		990 min. Increment of each
	on the second output (L2)		click is 5 min.
	when the inverter is back to		*If second output is cut off
	Line Mode or battery is in		due to setting in program 61,
	charging status		second output (L2) will restart
			according to setting in
			program 64.

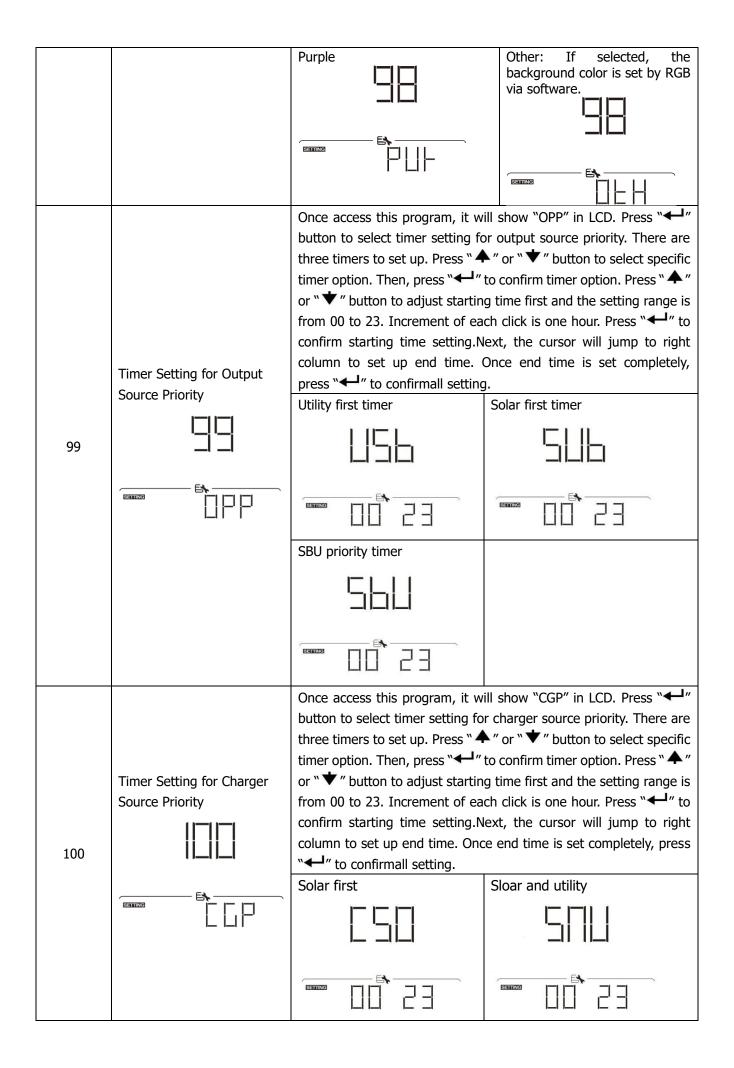
		Not reset (Default)	Reset
83	Erase all data log	ĒĒ	83
		3 minutes	5 minutes
84	Data log recorded interval *The maximum data log number is 1440. If it's over 1440, it will re-write the first log.	10 minutes (default)	
		30 minutes	60 minutes
85	Time setting – Minute	85	For minute setting, the range is from 0 to 59.
86	Time setting – Hour	86	For hour setting, the range is from 0 to 23.
00			
			For day setting, the range is from 1 to 31.
87	Time setting– Day		

88	Time setting- Month		For month setting, the range is from 1 to 12.
89	Time setting – Year		For year setting, the range is from 17 to 99.
91	On/Off control for RGB LED *It's necessary to enable this setting to activate RGB LED lighting function.	Enabled (default)	
92	Brightness of RGB LED		
93	Lighting speed of RGB LED		Normal (default)
94	RGB LED effect		









Only solar	

USB Function Setting

There are three USB function setting such as firmware upgrade, data log export and internal parameter rewrite from the USB disk. Please follow below procedure to execute selected USB function setting.

Procedure	LCD Screen
Step 1: Insert an OTG USB disk into the USB port (①).	
Step 2: Press "U" button to enter USB function setting.	

Program#	Operation Procedure	LCD Screen	
Upgrade	After entering USB function setting, press "← " button to enter "upgrade firmware" function. This function is to upgrade inverter		
firmware	firmware. If firmware upgrade is needed, please check with your dealer or installer for detail instructions.	Ex	
Re-write internal	After entering USB function setting, press " \checkmark " button to switch to "Re-write internal parameters" function. This function is to over- write all parameter settings (TEXT file) with settings in the USB		
parameters	disk from a previous setup or to duplicate inverter settings. Please check with your dealer or installer for detail instructions.		
Export data log	After entering USB function setting, press " \checkmark " button twice to switch to "export data log" function and it will show "LOG" in the LCD. Press " \leftarrow " button to confirm the selection for export data		
	log. If the selected function is ready, LCD will display "누더님". Press		
	"←" button to confirm the selection again.		
	 Press "▲" button to select "Yes" to export data log. "YES" will disappear after this action is complete. Then, press "℃" button to return to main screen. 		
	 Or press " * " button to select "No" to return to main screen. 	See HES TID	

Step 3: Please select setting program by following the procedure.

If no button is pressed for 1 minute, it will automatically return to main screen.

Error message:

Error Code	Messages
	No USB disk is detected.

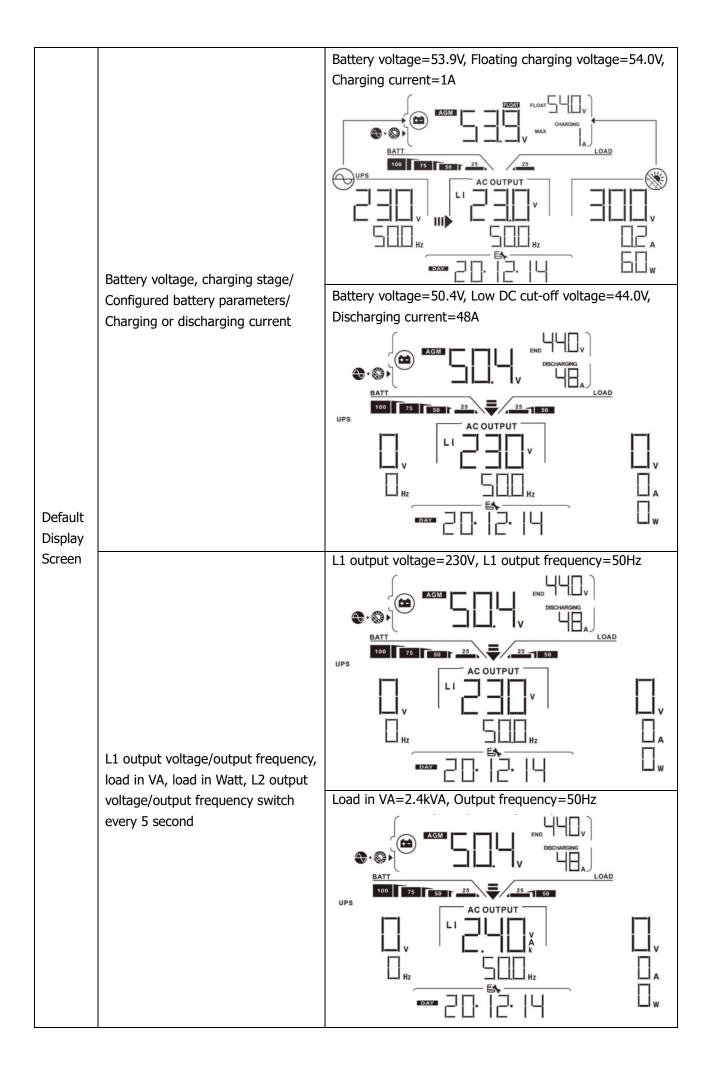
USB disk is protected from copy.	
Document inside the USB disk with wrong format.	

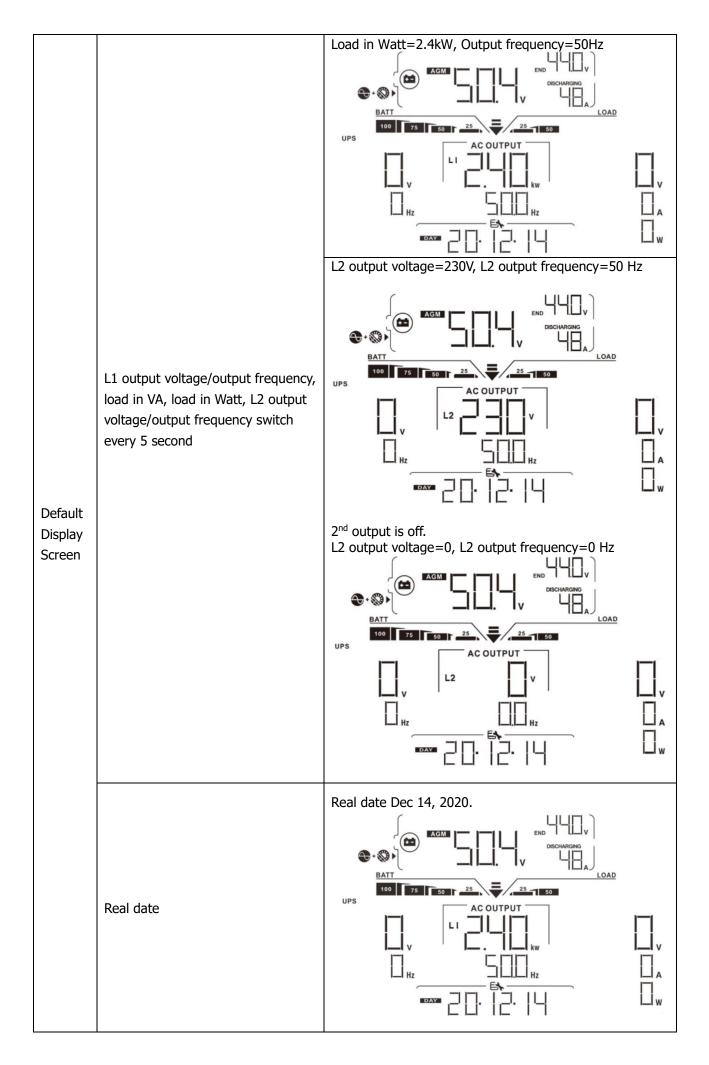
If any error occurs, error code will only show 3 seconds. After 3 seconds, it will automatically return to display screen.

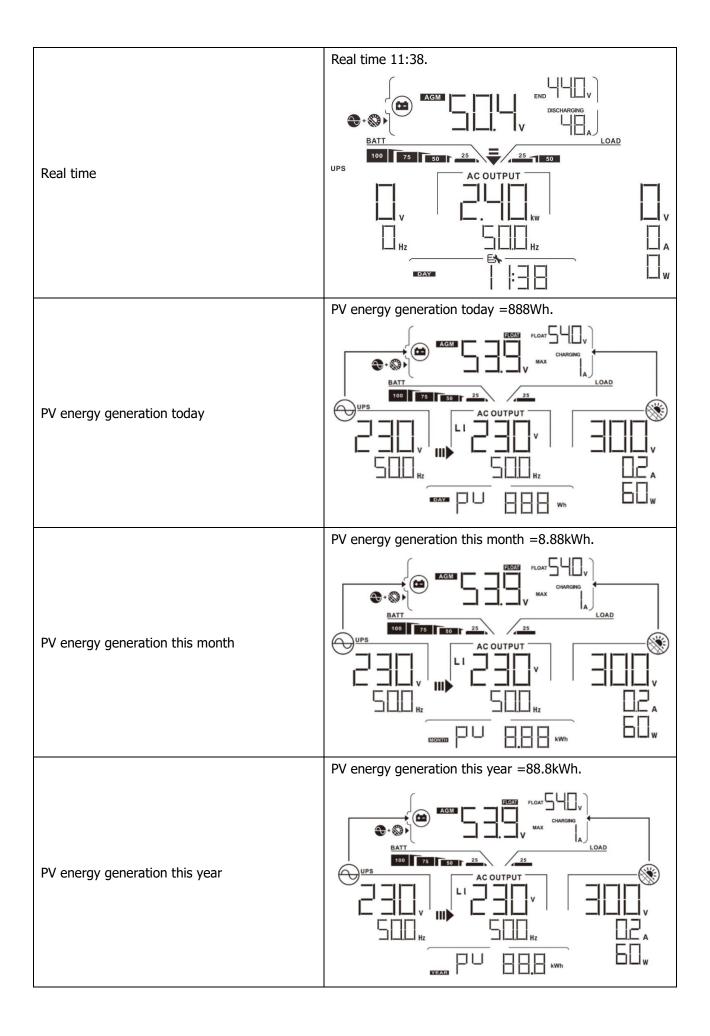
LCD Display

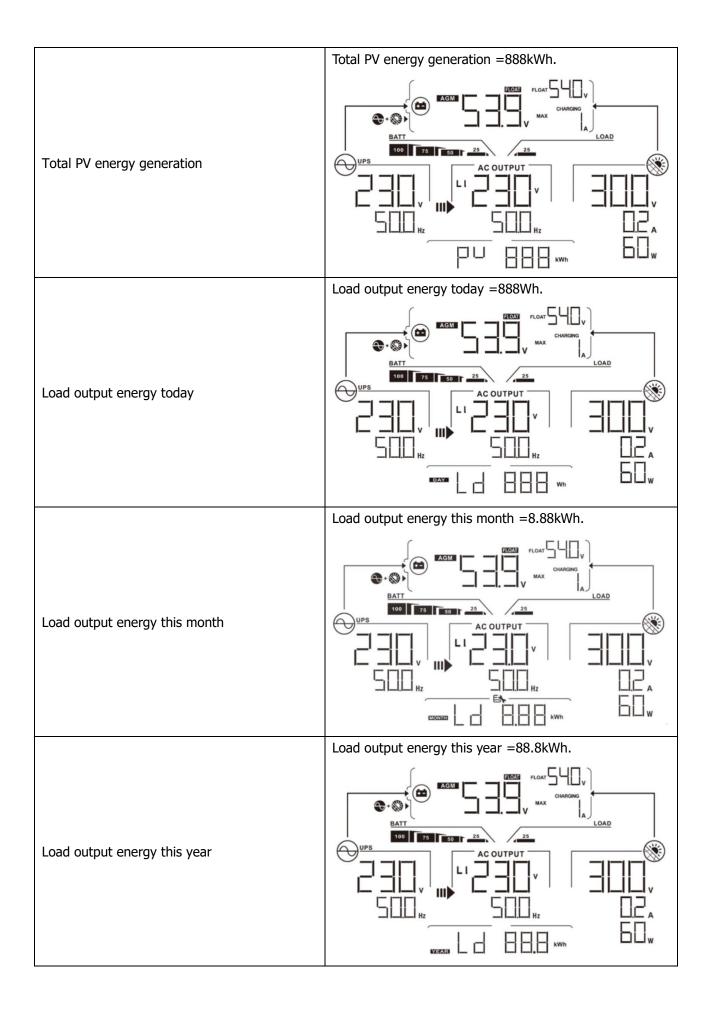
The LCD display information will be switched in turn by pressing the " \bigstar " or " \bigstar " button. The selectable information is switched as the following table in order.

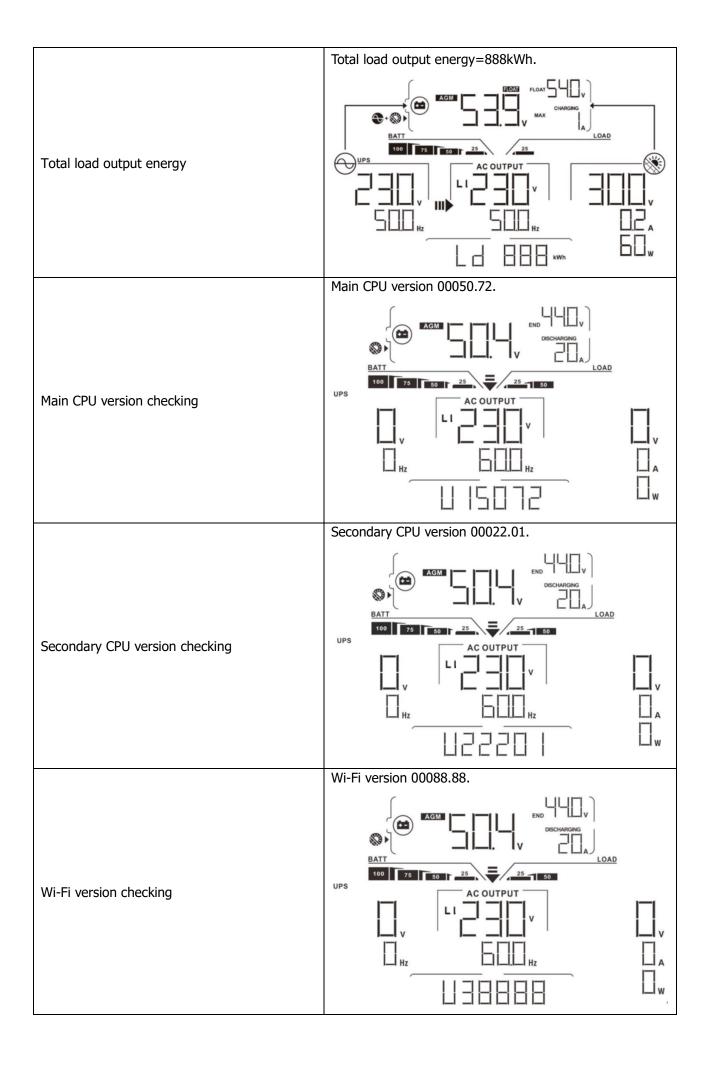
	Selectable information	LCD display
Default Display Screen	Utility voltage/ Utility frequency	Input Voltage=230V, Input frequency=50Hz
	PV voltage/ PV current/ PV power	PV voltage=300V, PV current=2.0A, PV power=600W
	Battery voltage, charging stage/ Configured battery parameters/ Charging or discharging current	Battery voltage=50.4V, Bulk charging voltage=56.4V, Charging current=20A





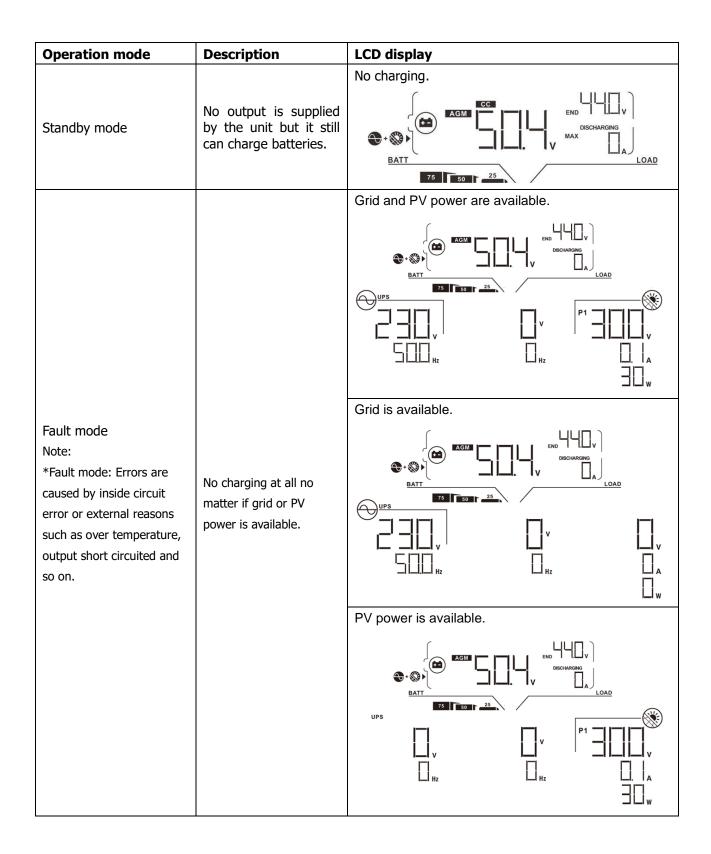






Operating Mode Description

Operation mode	Description	LCD display
		Charging by utility and PV energy.
Standby mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output.	No output is supplied by the unit but it still can charge batteries.	Charging by utility.
		Charging by PV energy.



Operation mode	Description	LCD display
		Charging by utility and PV energy.
		Charging by utility.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	If "SUB" (solar first) is selected as output source priority and solar energy is not sufficient to provide the load, solar energy and the utility will provide the loads and charge the battery at the same time.
		If either "SUB" (solar first) or "SBU" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.

Operation mode	Description	LCD display
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Power from utility
Battery Mode	The unit will provide output power from battery and/or PV power.	Power from battery and PV energy.

Operation mode	Description	LCD display
Operation mode Battery Mode	Description The unit will provide output power from battery and/or PV power.	LCD display Power from PV energy only. Image: Comparison of the second secon

Faults Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	
02	Over temperature	FOZ
03	Battery voltage is too high	
04	Battery voltage is too low	FCH
05	Output short circuited.	FDS
06	Output voltage is too high.	FEE
07	Overload time out	FUT
08	Bus voltage is too high	FIIE
09	Bus soft start failed	FIII
10	PV over current	FI
51	Over current	FSI
52	Bus voltage is too low	
53	Inverter soft start failed	FSE
55	Over DC voltage in AC output	
57	Current sensor failed	FST
58	Output voltage is too low	
59	PV voltage is beyond the acceptable range	

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing	
01	Fan is locked when inverter is on.	Beep three times every second		
02	Over temperature	None		
03	Battery is over-charged	Beep once every second		
04	Low battery	Beep once every second	[]└ ▲	
07	Overload	Beep once every 0.5 second		
10	Output power derating	Beep twice every 3 seconds	∏ ▲	
15	PV energy is low.	Beep twice every 3 seconds	5 ▲	
16	High AC input (>280VAC) during BUS soft start	None	16 🔺	
32	Communication failure between inverter and display panel	None	32 ▲	
89	Battery equalization	None	Еๆ ▲	

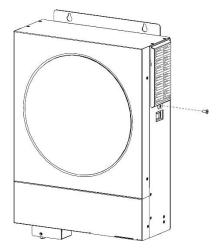
CLEARANCE AND MAINTENANCE FOR ANTI-DUST KIT

Overview

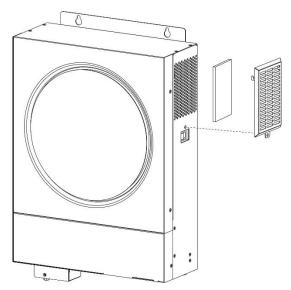
Every inverter is already installed with anti-dusk kit from factory. This kit also keeps dusk from your inverter and increases product reliability in harsh environment.

Clearance and Maintenance

Step 1: Please remove the screws on the sides of the inverter.



Step 2: Then, dustproof case can be removed and take out air filter foam as shown in below chart.



Step 3: Clean air filter foam and dustproof case. After clearance, re-assemble the dust-kit back to the inverter.

NOTICE: The anti-dust kit should be cleaned from dust every one month.

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

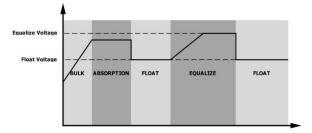
• How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 37.
- 2. Active equalization immediately in program 39.

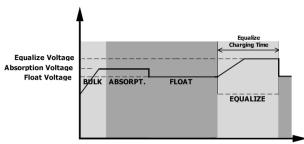
• When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

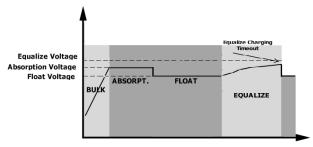


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SPECIFICATIONS

Table 1 Line Mode Specifications

MODEL	4KW 6KW		
Input Voltage Waveform	Sinusoidal (utility or generator)		
Nominal Input Voltage	230Vac		
Low Loss Voltage	170Vac±7V (UPS);		
	90Vac±7V (Appliances)		
Low Loss Return Voltage	180Vac±7V (UPS); 100Vac±7V (Appliances)		
High Loss Voltage	280Vac±7V		
High Loss Return Voltage	270Vac±7V		
Max AC Input Voltage	300Vac		
Nominal Input Frequency	50Hz / 60Hz (Auto detection)		
Low Loss Frequency	40±1Hz		
Low Loss Return Frequency	42±1Hz		
High Loss Frequency	65±1Hz		
High Loss Return Frequency	63±1Hz		
Output Short Circuit Protection	Circuit Breaker		
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)		
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)		
Output power derating: When AC input voltage drops to 170V, the output power will be derated.	Output Power Rated Power 50% Power 90V 170V 280V Input Voltage		

Table 2 Inverter Mode Specifications

MODEL	4KW	6KW	
Rated Output Power	4KVA/4KW	6KVA/6KW	
Output Voltage Waveform	Pure Sine Wave		
Output Voltage Regulation	230Va	c±10%	
Output Frequency	50)Hz	
Peak Efficiency	93	3%	
Overload Protection	5s@≥110% load; 10	s@105%~110% load	
Surge Capacity	2* rated powe	er for 5 seconds	
Max. AC Output Current	30Amp	40Amp	
Nominal DC Input Voltage	24Vdc	48Vdc	
Cold Start Voltage	23.0Vdc	46.0Vdc	
Low DC Warning Voltage			
@ load < 50%	23.0Vdc	46.0Vdc	
@ load ≥ 50%	22.0Vdc	44.0Vdc	
Low DC Warning Return Voltage			
@ load < 50%	23.5Vdc	47.0Vdc	
@ load ≥ 50%	23.0Vdc	46.0Vdc	
Low DC Cut-off Voltage			
@ load < 50%	21.5Vdc	43.0Vdc	
@ load ≥ 50%	21.0Vdc	42.0Vdc	
High DC Recovery Voltage	32Vdc	62Vdc	
High DC Cut-off Voltage	33Vdc	63Vdc	
No Load Power Consumption	<40W	<55W	
Power Limitation When battery voltage is lower than 25V for 4K model and 54V for 6K model, output power will be de- rated. If connected output load is higher than minimum output rated power (3KW for 4K model and 4.6KW for 6K model) at the same time, the AC output voltage will drop until the output power reduce to minimum power. The lowest AC output voltage is 225V when setting output voltage is 240V and 215V when setting output voltage is 220V or 230V.	4K Output load 4000W 3000W 21Vdc 25V 6K Output load 6000W 4600W	→ Battery Voltage /dc	
	42Vdc 54V	→ Battery Voltage	

Table 3 Charge Mode Specifications

Utility Charging	Mode		
MODEL		4KW	6KW
Charging Current (UPS) @ Nominal Input Voltage		100Amp(@\	/ _{I/P} =230Vac)
Bulk Charging	Flooded Battery	29.2	58.4Vdc
Voltage	AGM / Gel Battery	28.2	56.4Vdc
Floating Chargi		27Vdc	54Vdc
Charging Algori	thm	3-5	Step
Charging Curve	rging Curve		naximum Bhr Current Time
Solar Input			
MODEL		4KW	6KW
Max. PV Array P		5000W	6000W
Max. PV Current	:	27	7A
Nominal PV Voltage		320Vdc	360Vdc
Start-up Voltage	9	60Vdc +/- 10Vdc	
PV Array MPPT \	/oltage Range	60Vdc~450Vdc	
Max. PV Array O	pen Circuit Voltage	ge 500Vdc	
Max Charging Co (AC charger plus		120Amp	

Table 4 General Specifications

MODEL	4KW	6KW
Operating Temperature Range	-10°C to 50°C	
Storage temperature	-15°C~ 60°C	
Humidity	5% to 95% Relative Humidity (Non-condensing)	
Dimension (D*W*H), mm	119 x 313.6 x 457.5	
Net Weight, kg	10	12

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	 Re-charge battery. Replace battery.
No response after power on.	No indication.	 The battery voltage is far too low. (<1.4V/Cell) Battery polarity is connected reversed. 	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
	Fault code 05	Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 02	Internal temperature of inverter component is over 100°C.	Check whether the air flow of the unit is blocked or whether the ambient temperature is too high.
		Battery is over-charged.	Return to repair center.
Buzzer beeps continuously and	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
red LED is on.	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	 Reduce the connected load. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	Restart the unit, if the error
	Fault code 52	Bus voltage is too low.	happens again, please return
	Fault code 55	Output voltage is unbalanced.	to repair center.
	Fault code 59	PV voltage is beyond the acceptable range	Reduce the number of PV modules in series.

Appendix I: BMS Communication Installation

1. Introduction

If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

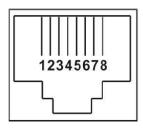
This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

DefinitionPIN 1PIN 2PIN 3PIN 4PIN 5PIN 6CANH

PIN 7

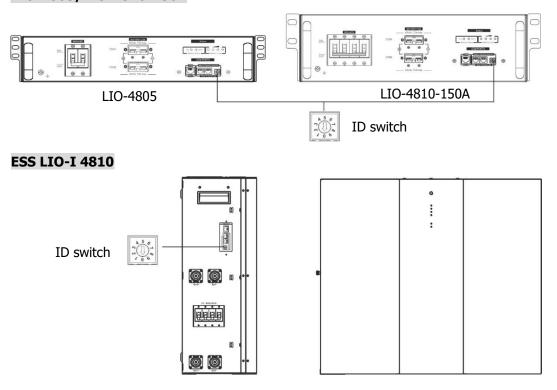
PIN 8



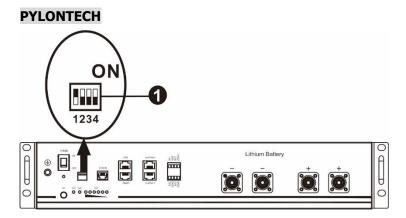
3. Lithium Battery Communication Configuration LIO-4805/LIO-4810-150A

CANL

GND



ID Switch indicates the unique ID code for each battery module. It's required to assign a unique ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.



①Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch

position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
1: RS485	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
baud rate=9600	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
Restart to	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
take effect	0	0	1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

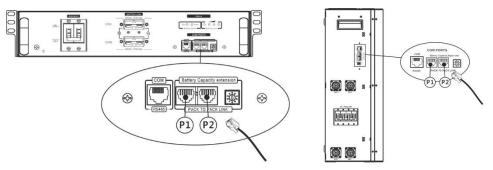
NOTE: "1" is upper position and "0" is bottom position.

NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

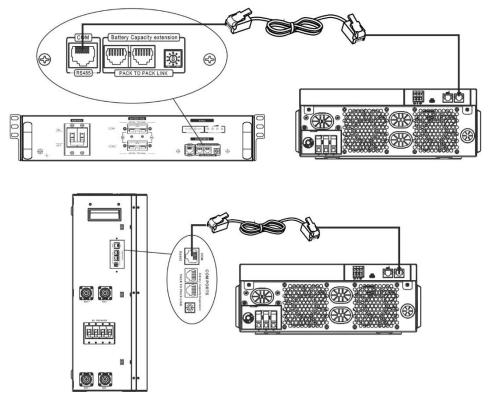
LIO-4805/LIO-4810-150A/ESS LIO-I 4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.

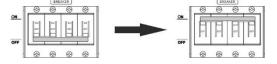


* For multiple battery connection, please check battery manual for the details.

Note for parallel system:

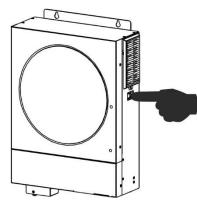
- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up. *If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5. Turn on the inverter.



Step 6. Be sure to select battery type as "LIB" in LCD program 5.

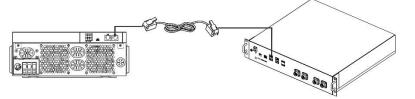


If communication between the inverter and battery is successful, the battery icon

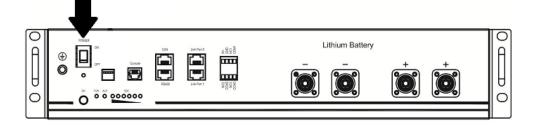
flash. Generally speaking, it will take longer than 1 minute to establish communication.

PYLONTECH

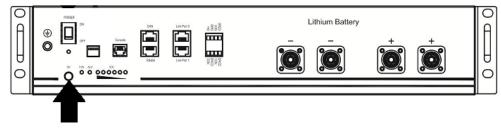
Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Switch on Lithium battery.

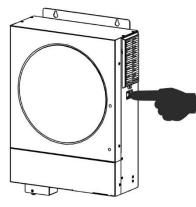


Step 3. Press more than three seconds to start Lithium battery, power output ready.



on LCD display will

Step 4. Turn on the inverter.



Step 5. Be sure to select battery type as "PYL" in LCD program 5.



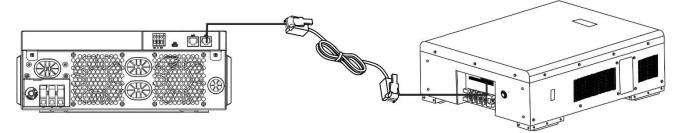


If communication between the inverter and battery is successful, the battery icon flash. Generally speaking, it will take longer than 1 minute to establish communication.

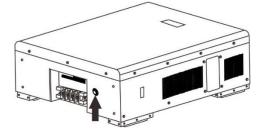
on LCD display will

WECO

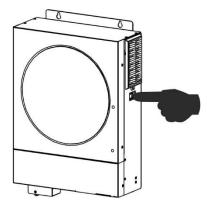
Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



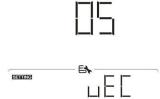
Step 2. Switch on Lithium battery.



Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "WEC" in LCD program 5.



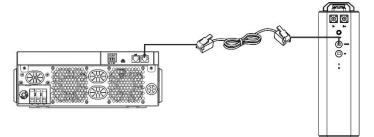
If communication between the inverter and battery is successful, the battery icon $^{
m V}$

"flash". Generally speaking, it will take longer than 1 minute to establish communication.

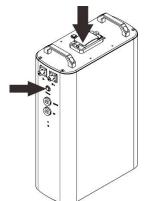
on LCD display will

SOLTARO

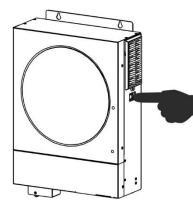
Step 1. Use a custom-made RJ45 cable to connect inverter and Lithium battery.



Step 2. Open DC isolator and switch on Lithium battery.



Step 3. Turn on the inverter.



Step 4. Be sure to select battery type as "SOL" in LCD program 5.



If communication between the inverter and battery is successful, the battery icon

on LCD display will

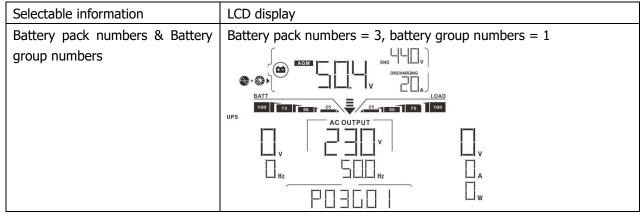
"flash". Generally speaking, it will take longer than 1 minute to establish communication.

Active Function

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.

4. LCD Display Information

Press " \bigstar " or " \bigstar " button to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as shown below.



5. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description
60 🔺	If battery status is not allowed to charge and discharge after the communication between the inverter and battery is successful, it will show code 60 to stop charging and discharging battery.
ΕΙ ▲	 Communication lost (only available when the battery type is not setting as "AGM", "Flooded" or "User-Defined".) After battery is connected, communication signal is not detected for 3 minutes, buzzer will beep. After 10 minutes, inverter will stop charging and discharging to lithium battery. Communication lost occurs after the inverter and battery is connected successfully, buzzer beeps immediately.
62 🔺	Internal communication failure in batteries.
69 ▲	If battery status is not allowed to charge after the communication between the inverter and battery is successful, it will show code 69 to stop charging battery.
	If battery status must to be charged after the communication between the inverter and battery is successful, it will show code 70 to charge battery.
▲	If battery status is not allowed to discharge after the communication between the inverter and battery is successful, it will show code 71 to stop discharging battery.

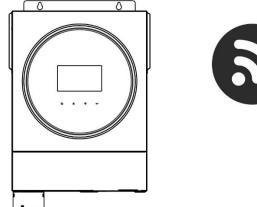
Appendix II: The Wi-Fi Operation Guide

1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with WatchPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query inverter history data.





2. WatchPower App

2-1. Download and install APP

Operating system requirement for your smart phone:

- Here Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download WatchPower App.



iOS system

Android system

Or you may find "WatchPower" app from the Apple® Store or "WatchPower Wi-Fi" in Google® Play Store.

2-2. Initial Setup

Step 1: Registration at first time

After the installation, please tap the shortcut icon to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. Fill in all required information and scan the Wi-Fi module PN by tapping icon. Or you can simply enter PN directly. Then, tap "Register" button.

V 1.0.0	•11 ❤ 下午2:18 ✔ 96%.■ ✓ Register
Please enter user name	Please enter user name
Please enter the password	Please enter the password
Remember Me	Please enter the password
Login	Please enter email
	Please enter the phone number
Wi-Fi Config	Please enter the Wi-Fi Module PN
	Register

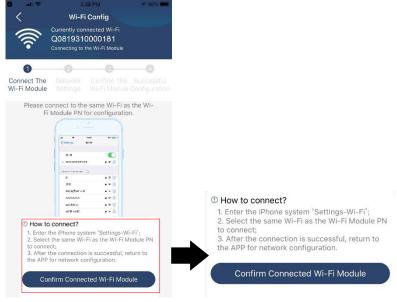
Don't have an account?Please Register

Then, a "Registration success" window will pop up. Tap "Go now" to continue setting local Wi-Fi network connection.

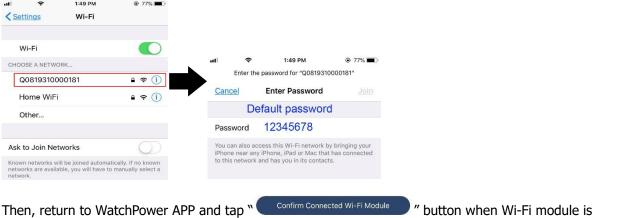


Step 2: Local Wi-Fi Module Configuration

Now, you are in "Wi-Fi Config" page. There are detailed setup procedure listed in "How to connect?" section and you may follow it to connect Wi-Fi.



Enter the "Settings→Wi-Fi" and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi PN number and enter default password "12345678".



connected successfully.

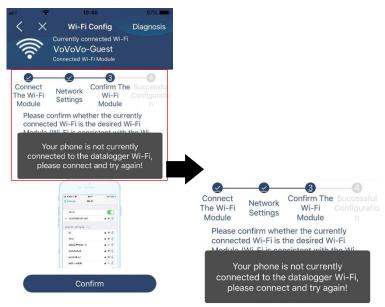
Step 3: Wi-Fi Network settings



Step 4: Tap "Confirm" to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.



If the connection fails, please repeat Step 2 and 3.



Diagnose Function

If the module is not monitoring properly, please tap "Diagnosis" on the top right corner of the screen for further details. It will show repair suggestion. Please follow it to fix the problem. Then, repeat the steps in the chapter 4.2 to re-set network setting. After all setting, tap "Rediagnosis" to re-connect again.

ati 🗢 5:51 PM @ 95% 💼)	🖬 🗢 5:51 PM	
K Network diagnostics	K Network diagnos	tics
Inverter Datalogger Router Server	Inverter Datalogger Rou	
Repair suggestion Rediagnosis	Repair suggestion	Rediagnosis
The Inverter and the datalogger communicate abnormally.		
 Please check if the Inverter and the datalogger are powered on normally. 		
 Please check if the Inverter address is between 1 and 5. 	The diagnosis is such	cessful!
 Please check if the connection between the inverter and the collector is abnormal, such as poor contact caused by oxidation or looseness of the interface, reverse connection of the 485 interface AB line, and data line damage. 		
 Try restarting the Inverter and datalogger to see if the anomaly is eliminated. 		
Datalogger and router communication abnormalities		
 Please confirm that the wireless routing network setting has been made. 		
 Make sure that the datalogger is set up to connect to AP hotspots sent by hardware devices such as wireless routers instead of virtual AP hotspots. 		

2-3. Login and APP Main Function

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login. Note: Tick "Remember Me" for your login convenience afterwards.



Overview

After login is successfully, you can access "Overview" page to have overview of your monitoring devices, including overall operation situation and Energy information for Current power and Today power as below diagram.

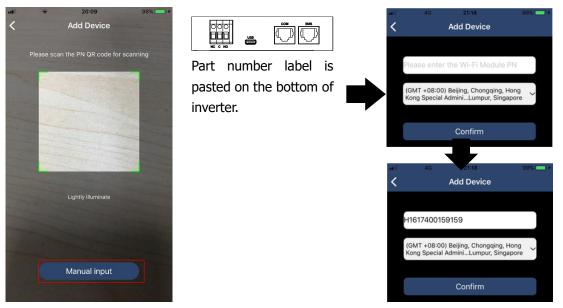


Devices

Tap the 📖 icon (located on the bottom) to enter Device List page. You can review all devices here by adding or deleting Wi-Fi Module in this page.

Add device		Delete device
Carrier 🗢 6:10 PM Device List	\oplus	■
Q Please enter the alias or sn of device		Q Please enter the alias or SN of device
All status 🗸 Alias A-2	~	All status 🗸 Alias A-Z 🗸
92931706103012 Device SN:92931706103012 Wi-Fi Module PN:Q0819310014063	>	10031706103300 Device SN:10031706103300 Delete Datalogger PN:Q0819310000181
		• 10031706103300 Device SN:10031706103300 > Datalogger PN:Q0819360039533
Overview Devices	8 Me	Overview Devices Me

Tap 🕑 icon on the top right corner and manually enter part number to add device. This part number label is pasted on the bottom of inverter. After entering part number, tap "Confirm" to add this device in the Device list.



For more information about Device List, please refer to the section 2.4.

ME

In ME page, users can modify "My information", including [User's Photo], [Account security], [Modify password], [Clear cache], and [Log-out], shown as below diagrams.

			Carrier 🗢	7:04 PM Account Security	-
Carrier 🗢	7:04 PM	-	Modify Passwe	ord	>
	Ме		Carrier 🗢	7:04 PM Modify Password	-
		Cloud Walker	Set the WatchPo WatchPower with	wer password, you can login 1 your account	directly to
		Owner	My account		Cloud Walker
1 Devices	_	0 Alarms	Old password	Please enter th	ne old password
Account Securit	у	>	New password	Please enter the	e new password
About		>	Confirm passwo	rd Enter new	password again
\left Clear Cache		1.62KB			
	Log Out]		Confirm	

2-4. Device List

In Device List page, you can pull down to refresh the device information and then tap any device you want to check up for its real-time status and related information as well as to change parameter settings. Please refer to the parameter setting list.

ull Q F	 2:15 Device Please enter the alia 	e List	● 70% ■ evice	A Please enter	2:05 PM Device List the alias or SN o	70%	att ♥ 8:25 PM C 10031706103300 Battery Mode	 € 62% ▲ ▲<!--</th-->
	<u>All status</u> ∽	Alias A	<u>A-Z</u> ~	<u>All status</u> ∽	Ali	<u>as A-Z</u> ∨	INVERTER	0.015
	Pull down t Last updated: • 10031706103	Today 14:15		Device SN	706103300 I:10031706103300 rr PN:Q0819310000	> 181		
	Device SN:1003170 Datalogger PN:Q08		>				Basic Information	product Info
	Datalogger PN:QUE	319310000181					Grid Voltage	0.0V
							Grid Frequency	0.0Hz
							PV Input Voltage	0.0V
							Battery Voltage	26.2V
							Battery Capacity	100%
							Battery Charging Current	OA
							Battery Discharge Current	OA
			-				AC Output Voltage	229.5V
	Dverview Devic		(A) Me	Overview	Devices	(S) Me	AC Output Frequency	60.0Hz

Device Mode

On the top of screen, there is a dynamic power flow chart to show live operation. It contains five icons to present PV power, inverter, load, utility and battery. Based on your inverter model status, there will be [Standby Mode], [Line Mode], [Battery Mode].

(Standby Mode) Inverter will not power the load until "ON" switch is pressed. Qualified utility or PV source can charge battery in standby mode.



[Line Mode] Inverter will power the load from the utility with or without PV charging. Qualified utility or PV source can charge battery.

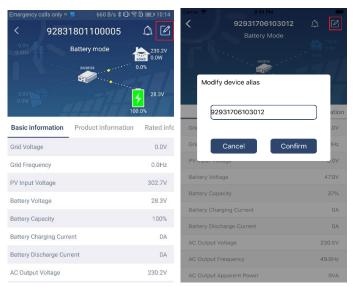


[Battery Mode] Inverter will power the load from the batter with or without PV charging. Only PV source can charge battery.



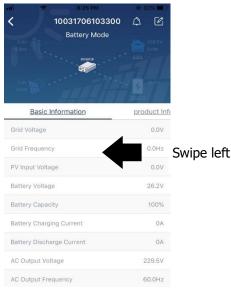
Device Alarm and Name Modification

In this page, tap the 🙆 icon on the top right corner to enter the device alarm page. Then, you can review alarm history and detailed information. Tap the 🧖 icon on the top right corner, a blank input box will pop out. Then, you can edit the name for your device and tap "Confirm" to complete name modification.



Device Information Data

Users can check up [Basic Information], [Product Information], [Rated information], [History], and [Wi-Fi Module Information] by swiping left.



[Basic Information] displays basic information of the inverter, including AC voltage, AC frequency, PV input voltage, Battery voltage, Battery capacity, Charging current, Output voltage, Output frequency, Output apparent power, Output active power and Load percent. Please slide up to see more basic information.

[Production Information] displays Model type (Inverter type), Main CPU version, Bluetooth CPU version and secondary CPU version.

[Rated Information] displays information of Nominal AC voltage, Nominal AC current, Rated battery voltage, Nominal output voltage, Nominal output frequency, Nominal output current, Nominal output apparent power and Nominal output active power. Please slide up to see more rated information.

[History] displays the record of unit information and setting timely.

[Wi-Fi Module Information] displays of Wi-Fi Module PN, status and firmware version.

Parameter Setting

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, [Output Setting], [Battery Parameter Setting], [Enable/ Disable items], [Restore to the defaults] to illustrate.



There are three ways to modify setting and they vary according to each parameter.

- a) Listing options to change values by tapping one of it.
- b) Activate/Shut down functions by clicking "Enable" or "Disable" button.
- c) Changing values by clicking arrows or entering the numbers directly in the column. Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

Parameter setting list:

Item		Description
Output setting	Output source	To configure load power source priority.
	priority	
	AC input range	When selecting "UPS", it's allowed to connect personal computer.
		Please check product manual for details.
		When selecting "Appliance", it's allowed to connect home appliances.
	Output voltage	To set output voltage.
	Output	To set output frequency.
frequency		
	Battery	To set the battery stop discharging voltage or SOC on second (L2)
	Voltage/SOC to	output.
	Turn Off L2	
	Discharge Time	To set the battery stop discharging time on second (L2) output
to Turn Off L2 Time Interval to Turn On L2		
		To set time interval to turn on second (L2) output.
	Time Interval to	To set time interval to turn off second (L2) output.
	Turn Off L2	

	Ι_	
	Battery	To set voltage point or SOC percentage to re-start on second (L2)
	Voltage/SOC to	output.
	Turn On L2	
	Charge Time to	To set waiting time to on second (L2) output when the inverter is
	Turn On L2	back to Line Mode or battery is in charging status.
Battery	Battery type	To set connected battery type.
parameter	Battery cut-off	To set the battery stop discharging voltage or SOC.
setting	voltage/SOC	Please see product manual for the recommended voltage or SOC range
		based on connected battery type.
	Back to grid	When "SBU" or "SOL" is set as output source priority and battery
	voltage/SOC	voltage is lower than this setting voltage or SOC, unit will transfer to
		line mode and the grid will provide power to load.
	Back to discharge	When "SBU" or "SOL" is set as output source priority and battery
	voltage/SOC	voltage is higher than this setting voltage or SOC, battery will be
	5,	allowed to discharge.
	Charger source	To configure charger source priority.
	priority:	
	Max. charging	
	current	
	Max. AC	It's to set up battery charging parameters. The selectable values in
		different inverter model may vary.
	charging current:	Please see product manual for the details.
	Float charging	
	voltage	It's to set up battery charging parameters. The selectable values in
	Bulk charging voltage	different inverter model may vary. Please see product manual for the details.
	Battery	Enable or disable battery equalization function.
	equalization	
	Real-time	It's real-time action to activate battery equalization.
	Activate Battery	
	Equalization	
	Equalized Time	To set up the duration time for battery equalization.
	Equalized Time	To set up the extended time to continue battery equalization.
	Equalization	To set up the frequency for battery equalization.
	Period	
	Equalization	To set up the battery equalization voltage
		To set up the battery equalization voltage.
Epoble /Dissels	Voltage	If apple, ICD acroon will set up to its main servers often and minute
Enable/Disable	LCD Auto-return	If enable, LCD screen will return to its main screen after one minute
Functions	to Main screen	automatically.
	Fault Code	If enabled, fault code will be recorded in the inverter when any fault
	Record	happens.
	Backlight	If disabled, LCD backlight will be off when panel button is not operated for 1 minute.
	Bypass Function	If enabled, unit will transfer to line mode when overload happened in battery mode.
	Beeps while	If enabled, buzzer will alarm when primary source is abnormal.
	primary source	
	interrupt	
	Interrupt	

	Over	If disabled, the unit won't be restarted after over-temperature fault is	
	Temperature	solved.	
	Auto Restart		
	Overload Auto	If disabled, the unit won't be restarted after overload occurs.	
	Restart		
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.	
	Enable/disable	Turn on or off RGB LEDs	
	Brightness	Adjust the lighting brightness	
RGB LED Setting	Speed	Adjust the lighting speed	
	Effects	Change the light effects	
	Color Selection	Adjust color by setting RGB value	
Restore to the	This function is to restore all settings back to default settings.		
default			