User Manual

11KW SOLAR INVERTER / CHARGER

Table of Contents

ABOUT THIS MANUAL	1
Purpose	1
Scope	1
SAFETY INSTRUCTIONS	1
INTRODUCTION	2
Features	2
Basic System Architecture	
Product Overview	3
INSTALLATION	4
Unpacking and Inspection	4
Preparation	
Mounting the Unit	
Battery Connection	
AC Input/Output Connection	
PV Connection	7
Final Assembly	9
Remote Display Panel Installation	10
Communication Connection	
Dry Contact Signal	12
BMS Communication	12
OPERATION	13
Power ON/OFF	
Inverter Turn-on	
Operation and Display Panel	
LCD Display Icons	14
LCD Setting	16
LCD Display	
Operating Mode Description	
Faults Reference Code	
Warning Indicator	
BATTERY EQUALIZATION	
SPECIFICATIONS	39
Table 1 Line Mode Specifications	
Table 2 Inverter Mode Specifications	40
Table 3 Charge Mode Specifications	41
Table 4 General Specifications	
TROUBLE SHOOTING	43
Appendix I: Parallel function	
Appendix II: BMS Communication Installation	56
Appendix III: The Wi-Fi Operation Guide in Remote Panel	62

ABOUT THIS MANUAL

Purpose

This manual describes the assembly, installation, operation and troubleshooting of this unit. Please read this manual carefully before installations and operations. Keep this manual for future reference.

Scope

This manual provides safety and installation guidelines as well as information on tools and wiring.

SAFETY INSTRUCTIONS

\triangle WARNING: This chapter contains important safety and operating instructions. Read and keep this manual for future reference.

- 1. Before using the unit, read all instructions and cautionary markings on the unit, the batteries and all appropriate sections of this manual.
- 2. **CAUTION** --To reduce risk of injury, charge only deep-cycle lead acid type rechargeable batteries. Other types of batteries may burst, causing personal injury and damage.
- 3. Do not disassemble the unit. Take it to a qualified service center when service or repair is required. Incorrect re-assembly may result in a risk of electric shock or fire.
- 4. To reduce risk of electric shock, disconnect all wirings before attempting any maintenance or cleaning. Turning off the unit will not reduce this risk.
- 5. **CAUTION** Only qualified personnel can install this device with battery.
- 6. **NEVER** charge a frozen battery.
- 7. For optimum operation of this inverter/charger, please follow required spec to select appropriate cable size. It's very important to correctly operate this inverter/charger.
- 8. Be very cautious when working with metal tools on or around batteries. A potential risk exists to drop a tool to spark or short circuit batteries or other electrical parts and could cause an explosion.
- 9. Please strictly follow installation procedure when you want to disconnect AC or DC terminals. Please refer to INSTALLATION section of this manual for the details.
- 10. Fuses are provided as over-current protection for the battery supply.
- 11. GROUNDING INSTRUCTIONS -This inverter/charger should be connected to a permanent grounded wiring system. Be sure to comply with local requirements and regulation to install this inverter.
- 12. NEVER cause AC output and DC input short circuited. Do NOT connect to the mains when DC input short circuits.
- 13. **Warning!!** Only qualified service persons are able to service this device. If errors still persist after following troubleshooting table, please send this inverter/charger back to local dealer or service center for maintenance.
- 14. WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline, poly crystalline with class A-rated and CIGS modules. To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.
- 15. **CAUTION:** It's required to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

INTRODUCTION

This is a multi-function inverter, combining functions of inverter, solar charger and battery charger to offer uninterruptible power support in a single package. The comprehensive LCD display offers user-configurable and easy-accessible button operations such as battery charging current, AC or solar charging priority, and acceptable input voltage based on different applications.

Features

- Pure sine wave inverter
- Configurable color with the built-in RGB LED bar
- Built-in Wi-Fi for mobile monitoring (APP is required)
- Supports USB On-the-Go function
- Built-in anti-dusk kit
- Detachable LCD control module with multiple communication ports for BMS (RS485, CAN-BUS, RS232)
- Configurable input voltage ranges for home appliances and personal computers via LCD control panel
- Configurable AC/PV output usage timer and prioritization
- Configurable AC/Solar charger priority via LCD control panel
- Configurable battery charging current based on applications via LCD control panel
- Compatible to utility mains or generator power
- Auto restart while AC is recovering
- Overload / Over temperature / short circuit protection
- Smart battery charger design for optimized battery performance
- Cold start function

Basic System Architecture

The following illustration shows basic application for this unit. It also required the following devices to have a complete running system:

- Generator or Utility mains.
- PV modules

Consult with your system integrator for other possible system architectures depending on your requirements.

This inverter can power various appliances in home or office environment, including motor-type appliances such as tube light, fan, refrigerator and air conditioners.

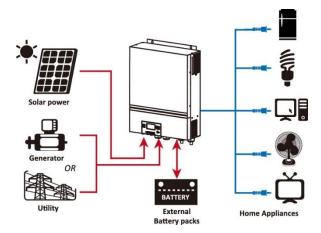
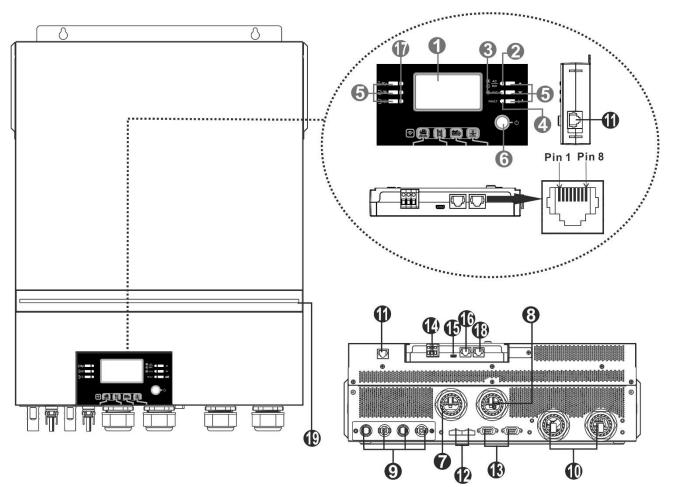


Figure 1 Basic hybrid PV System Overview

Product Overview



NOTE: For parallel installation and operation, please check Appendix I.

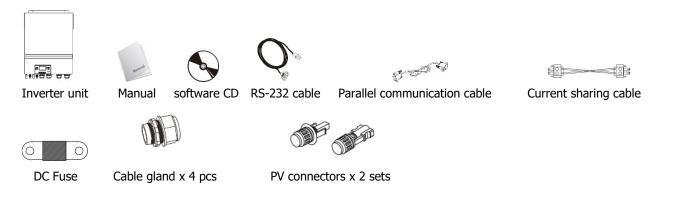
- 1. LCD display
- 2. Status indicator
- 3. Charging indicator
- 4. Fault indicator
- 5. Function buttons
- 6. Power on/off switch
- 7. AC input connectors
- 8. AC output connectors (Load connection)
- 9. PV connectors
- 10. Battery connectors
- 11. Remote LCD module communication Port

- 12. Current sharing port
 - 13. Parallel communication port
 - 14. Dry contact
 - 15. USB port as USB communication port and USB function port
- 16. BMS communication port
- 17. Output source indicators (refer to OPERATION/Operation and Display Panel section for details) and USB function setting reminder (refer to OPERATION/Function Setting for the details)
- 18. RS-232 communication port
- 19. RGB LED bar (refer to LCD Setting section for the details)

INSTALLATION

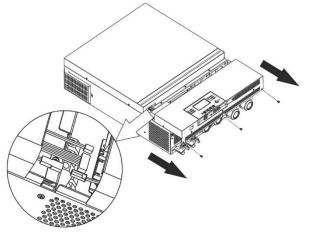
Unpacking and Inspection

Before installation, please inspect the unit. Be sure that nothing inside the package is damaged. You should have received the following items inside of package:



Preparation

Before connecting all wirings, please take off bottom cover by removing five screws. When removing the bottom cover, be carefully to remove three cables as shown below.

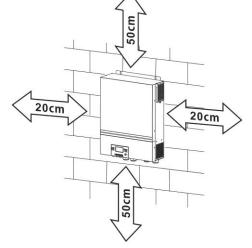


Mounting the Unit

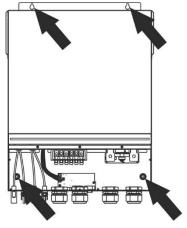
Consider the following points before selecting where to install:

- Do not mount the inverter on flammable construction materials.
- Mount on a solid surface
- Install this inverter at eye level in order to allow the LCD display to be read at all times.
- The ambient temperature should be between 0°C and 55°C to ensure optimal operation.
- The recommended installation position is to be adhered to the wall vertically.
- Be sure to keep other objects and surfaces as shown in the right diagram to guarantee sufficient heat dissipation and to have enough space for removing wires.

▲ SUITABLE FOR MOUNTING ON CONCRETE OR OTHER NON-COMBUSTIBLE SURFACE ONLY.



Install the unit by screwing four screws. It's recommended to use M4 or M5 screws.



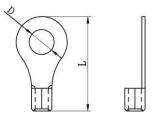
Battery Connection

CAUTION: For safety operation and regulation compliance, it's requested to install a separate DC over-current protector or disconnect device between battery and inverter. It may not be requested to have a disconnect device in some applications, however, it's still requested to have over-current protection installed. Please refer to typical amperage in below table as required fuse or breaker size.

Ring terminal:

WARNING! All wiring must be performed by a qualified personnel.

WARNING! It's very important for system safety and efficient operation to use appropriate cable for battery connection. To reduce risk of injury, please use the proper recommended cable and terminal size as below.

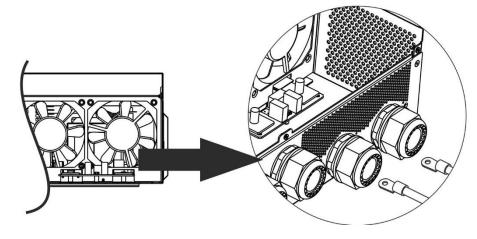


Recommended battery cable and terminal size:

Model	Typical	Battery	Wire Size	Cable mm ²	Ring Te Dimen		Torque
	Amperage	capacity		(each)	D (mm)	L (mm)	value
11KW	228A	250AH	1*3/0AWG	85.0	8.4	54	5 Nm

Please follow below steps to implement battery connection:

- 1. Assemble battery ring terminal based on recommended battery cable and terminal size.
- 2. Fix two cable glands into positive and negative terminals.
- 3. Insert the ring terminal of battery cable flatly into battery connector of inverter and make sure the nuts are tightened with torque of 5 Nm. Make sure polarity at both the battery and the inverter/charge is correctly connected and ring terminals are tightly screwed to the battery terminals.





/!\

WARNING: Shock Hazard

Installation must be performed with care due to high battery voltage in series.

CAUTION!! Do not place anything between the flat part of the inverter terminal and the ring terminal. Otherwise, overheating may occur.

CAUTION!! Do not apply anti-oxidant substance on the terminals before terminals are connected tightly.

CAUTION!! Before making the final DC connection or closing DC breaker/disconnector, be sure positive (+) must be connected to positive (+) and negative (-) must be connected to negative (-).

AC Input/Output Connection

CAUTION!! Before connecting to AC input power source, please install a **separate** AC breaker between inverter and AC input power source. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of AC input.

CAUTION!! There are two terminal blocks with "IN" and "OUT" markings. Please do NOT mis-connect input and output connectors.

WARNING! All wiring must be performed by a qualified personnel.

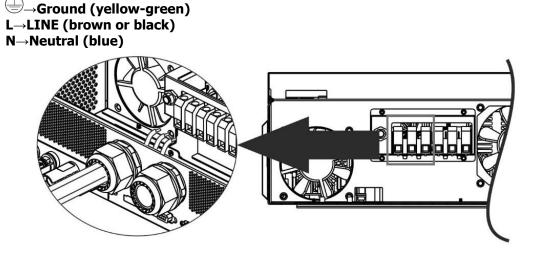
WARNING! It's very important for system safety and efficient operation to use appropriate cable for AC input connection. To reduce risk of injury, please use the proper recommended cable size as below.

Suggested cable requirement for AC wires

Model	Gauge	Torque Value
11KW	6 AWG	1.4~ 1.6Nm

Please follow below steps to implement AC input/output connection:

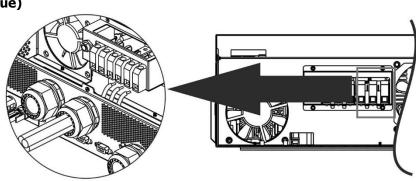
- 1. Before making AC input/output connection, be sure to open DC protector or disconnector first.
- Remove insulation sleeve 10mm for six conductors. And shorten phase L and neutral conductor N 3 mm.
 Fix two cable glands into input and output sides
- 3. Fix two cable glands into input and output sides.
- 4. Insert AC input wires according to polarities indicated on terminal block and tighten the terminal screws. Be sure to connect PE protective conductor () first.





5. Then, insert AC output wires according to polarities indicated on terminal block and tighten terminal screws. Be sure to connect PE protective conductor () first.

⊖→Ground (yellow-green) L→LINE (brown or black) N→Neutral (blue)



6. Make sure the wires are securely connected.

CAUTION: Important

Be sure to connect AC wires with correct polarity. If L and N wires are connected reversely, it may cause utility short-circuited when these inverters are worked in parallel operation.

PV Connection

CAUTION: Before connecting to PV modules, please install **separately** DC circuit breakers between inverter and PV modules.

NOTE1: Please use 600VDC/30A circuit breaker.

NOTE2: The overvoltage category of the PV input is II.

Please follow the steps below to implement PV module connection:

WARNING: Because this inverter is non-isolated, only three types of PV modules are acceptable: single crystalline and poly crystalline with class A-rated and CIGS modules.

To avoid any malfunction, do not connect any PV modules with possible current leakage to the inverter. For example, grounded PV modules will cause current leakage to the inverter. When using CIGS modules, please be sure NO grounding.

CAUTION: It's required to use PV junction box with surge protection. Otherwise, it will cause damage on inverter when lightning occurs on PV modules.

Step 1: Check the input voltage of PV array modules. This system is applied with two strings of PV array. Please make sure that the maximum current load of each PV input connector is 18A.

CAUTION: Exceeding the maximum input voltage can destroy the unit!! Check the system before wire connection.

Step 2: Disconnect the circuit breaker and switch off the DC switch.

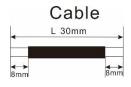
Step 3: Assemble provided PV connectors with PV modules by the following steps.

Components for PV connectors and Tools:

Female connector housing	
Female terminal	
Male connector housing	
Male terminal	
Crimping tool and spanner	

Prepare the cable and follow the connector assembly process:

Strip one cable 8 mm on both end sides and be careful NOT to nick conductors.



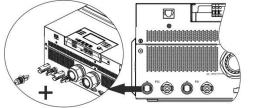
Insert striped cable into female terminal and crimp female terminal as shown below.

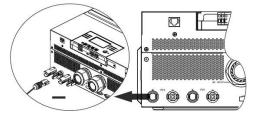
Insert assembled cable into female connector housing as shown below. Insert striped cable into male terminal and crimp male terminal as shown below. Insert assembled cable into male connector housing as shown below.

Then, use spanner to screw pressure dome tightly to female connector and male connector as shown below.



Step 4: Check correct polarity of connection cable from PV modules and PV input connectors. Then, connect positive pole (+) of connection cable to positive pole (+) of PV input connector. Connect negative pole (-) of connection cable to negative pole (-) of PV input connector.





WARNING! For safety and efficiency, it's very important to use appropriate cables for PV module connection. To reduce risk of injury, please use the proper cable size as recommended below.

<u> </u>	
Conductor cross-section (mm ²)	AWG no.
4~6	10~12

CAUTION: Never directly touch the terminals of inverter. It might cause lethal electric shock.

Recommended Panel Configuration

When selecting proper PV modules, please be sure to consider the following parameters:

1. Open circuit Voltage (Voc) of PV modules not to exceed maximum PV array open circuit voltage of the inverter.

2. Open circuit Voltage (Voc) of PV modules should be higher than the start-up voltage.

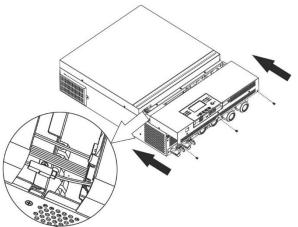
INVERTER MODEL	11KW
Max. PV Array Power	11000W
Max. PV Array Open Circuit Voltage	500Vdc
PV Array MPPT Voltage Range	90Vdc~450Vdc
Start-up Voltage (Voc)	80Vdc

Recommended sola	r panel configuration:		T	
Solar Panel Spec.	SOLAR INPUT 1	SOLAR INPUT 2		
(reference)	Min in series: 4pcs, p	er input	Q'ty of panels	Total Input Power
- 250Wp	Max. in series: 12pcs	, per input		
- Vmp: 30.7Vdc	4pcs in series	Х	4pcs	1000W
- Imp: 8.3A	х	4pcs in series	4pcs	1000W
- Voc: 37.7Vdc	12pcs in series	х	12pcs	3000W
- Isc: 8.4A	x	12pcs in series	12pcs	3000W
- Cells: 60	6pcs in series	6pcs in series	12pcs	3000W
	6pcs in series, 2 strings	x	12pcs	3000W
	x	6pcs in series, 2 strings	12pcs	3000W
	8pcs in series, 2 strings	x	16pcs	4000W
	x	8pcs in series, 2 strings	16pcs	4000W
	9pcs in series, 1 string	9pcs in series, 1 string	18pcs	4500W
	10pcs in series, 1 string	10pcs in series, 1 string	20pcs	5000W
	12pcs in series, 1 string	12pcs in series, 1 string	24pcs	6000W
	6pcs in series, 2 strings	6pcs in series, 2 strings	24pcs	6000W
	8pcs in series, 2 strings	8pcs in series, 2 strings	32pcs	8000W
	11pcs in series, 2 strings	11pcs in series, 2 strings	44pcs	11000W

Recommended solar panel configuration:

Final Assembly

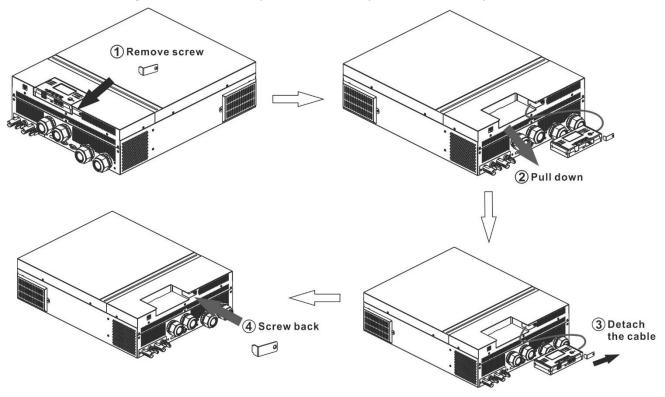
After connecting all wirings, re-connect three cables and then put bottom cover back by screwing five screws as shown below.



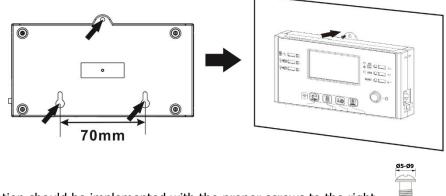
Remote Display Panel Installation

The LCD module can be removable and installed in a remote location with an optional communication cable. Please take the follow steps to implement this remote panel installation.

Step 1. Remove the screw on the bottom of LCD module and pull down the module from the case. Detach the cable from the original communication port. Be sure to replace the retention plate back to the inverter.

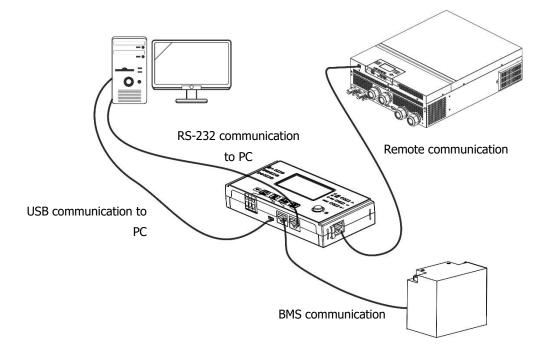


Step 2. Prepare your mounting holes in the marked locations as shown in the illustration below. The LCD module then can be securely mounted to your desired location.



Note: Wall installation should be implemented with the proper screws to the right.

Step 3. After LCD module is installed, connect LCD module to the inverter with an optional RJ45 communication cable as shown below.



Communication Connection

Serial Connection

Please use the supplied serial cable to connect between the inverter and your PC. Install the monitoring software from the bundled CD and follow the on-screen instructions to complete your installation. For detailed software operation, refer to the software user manual on the bundled CD.

Wi-Fi Connection

This unit is equipped with a Wi-Fi transmitter. Wi-Fi transmitter can enable wireless communication between off-grid inverters and monitoring platform. Users can access and control the monitored inverter with downloaded APP. You may find "WatchPower" app from the Apple[®] Store or "WatchPower Wi-Fi" in Google[®] Play Store. All data loggers and parameters are saved in iCloud. For quick installation and operation, please check Appendix III.



Dry Contact Signal

There is one dry contact (3A/250VAC) available on the rear panel. It could be used to deliver signal to external device when battery voltage reaches warning level.

Unit Status		Condi	tion	Dry contact	port: NC C NO
				NC & C	NO & C
Power Off	Unit is off and	no output is pow	vered.	Close	Open
	Output is powered	Program 01 set as USB	Battery voltage < Low DC warning voltage	Open	Close
Power On	from Battery power or Solar energy.	(utility first) or SUB (solar first)	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open
Power Off		Program 01 is set as SBU	Battery voltage < Setting value in Program 12	Open	Close
		(SBU priority)	Battery voltage > Setting value in Program 13 or battery charging reaches floating stage	Close	Open

BMS Communication

It is recommended to purchase a special communication cable if you are connecting to Lithium-Ion battery banks. Please refer to *Appendix II- BMS Communication Installation* for details.

OPERATION

Power ON/OFF

Once the unit has been properly installed and the batteries are connected well, simply press On/Off switch (located on the display panel) to turn on the unit.



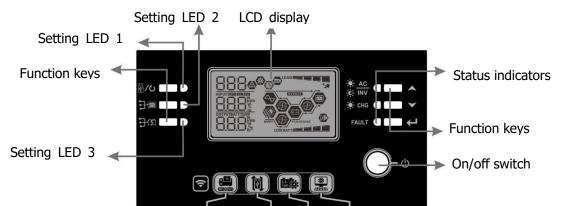
Inverter Turn-on

After this inverter is turned on, WELCOME light show will be started with RGB LED BAR. It will slowly cycle through entire spectrum of nine colors (Green, Sky blue, Royal blue, Violet, Pink, Red, Honey, Yellow, Lime yellow) about 10-15 seconds. After initialization, it will light up with default color.

RGB LED BAR can light up in different color and light effects based on the setting of energy priority to display the operation mode, energy source, battery capacity and load level. These parameters such as color, effects, brightness, speed and so on can be configured through the LCD panel. Please refer to LCD settings for the details.

Operation and Display Panel

The operation and the LCD module, shown in the chart below, includes six indicators, six function keys, on/off switch and a LCD display to indicate the operating status and input/output power information.



Indicators

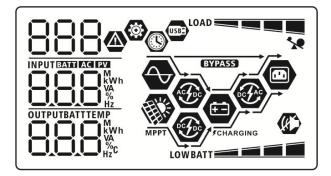
LED Inc	licator	Color	Solid/Flashing	Messages
Setting LED 1		Green	Solid On	Output powered by utility
Setting	LED 2	Green	Solid On	Output powered by PV
Setting	LED 3	Green	Solid On	Output powered by battery
	<u>-₩- AC</u>	Croon	Solid On	Output is available in line mode
Status	-¢- INV	Green	Flashing	Output is powered by battery in battery mode
indicators	-☆- CHG		Solid On	Battery is fully charged
	-ָּבְ- CHG Green	Flashing	Battery is charging.	

FAULT	Dod	Solid On	Fault mode
FAULI	Red	Flashing	Warning mode

Function Keys

Function	Кеу	Description
₩/ဎ	ESC	Exit the setting
₽ / U	USB function setting	Select USB OTG functions
	Timer setting for the Output source priority	Setup the timer for prioritizing the output source
₽₽	Timer setting for the Charger source priority	Setup the timer for prioritizing the charger source
} • +	〕 芬	Press these two keys at the time to switch RGB LED bar for output source priority and battery discharge/charge status
	Up	To last selection
Up To last selection Down To next selection		To next selection
←	Enter	To confirm/enter the selection in setting mode

LCD Display Icons



Icon	Function description			
Input Source Information				
AC	Indicates the AC input.			
PV	Indicates the PV input			
	Indicate input voltage, input frequency, PV voltage, charger current,			
	charger power, battery voltage.			
Configuration Program and I	Fault Information			
(()				
888	Indicates the setting programs.			
	Indicates the warning and fault codes.			
888@	Warning:			
	Fault: 🗖 🛛 🖉 lighting with fault code			
Output Information				
	Indicate output voltage, output frequency, load percent, load in VA,			
	load in Watt and discharging current.			
Battery Information				

		Indicates battery	level by 0-24	%, 25-49%, 50-74% and 75-100%	
BATT		, battery mode and			
When battery is c	harging, it will	present battery ch	arging status.		
Status		, _		LCD Display	
<2V/cell			4 bars will flash in turns. Bottom bar will be on and the other three bars		
Constant	2 ~ 2.083V/cell		will flash in t	urns.	
Current mode / Constant	2.083 ~ 2.167	7V/cell	//cell Bottom two bars will be on and the other bars will flash in turns.		
Voltage mode	> 2.167 V/cel	I	Bottom three bars will be on and the top bar will flash.		
Floating mode. E	Batteries are ful	ly charged.	4 bars will be on.		
In battery mode,	it will present b	attery capacity.			
Load Percentage)	Battery Voltage		LCD Display	
		< 1.85V/cell		LOWBATT	
Load >50%		1.85V/cell ~ 1.93	-	BATT	
		1.933V/cell ~ 2.0	017V/cell	BATT	
		> 2.017V/cell		BATT	
		< 1.892V/cell			
Load < 50%		1.892V/cell ~ 1.975V/cell		BATT	
		1.975V/cell ~ 2.058V/cell		BATT	
Load Informatio	~	> 2.058V/cell		BATT	
	511 `*	Indicates overloa	ıd.		
		Indicates the loa	d level by 0-24	1%, 25-49%, 50-74% and 75-100%	
		0%~24%		25%~49%	
		LOAD			
		50%~	74%	75%~100%	
		LOAD			
Mode Operation	n Information				
		Indicates unit co	nnects to the	mains.	
MPPT		Indicates unit co	nnects to the I	PV panel.	
BYPASS		Indicates load is	supplied by ut	ility power.	
A G B B		Indicates the utility charger circuit is working.			
- Fr		Indicates the solar charger circuit is working.			
		Indicates the DC,	/AC inverter ci	rcuit is working.	
		Indicates unit alarm is disabled.			
USB		Indicates USB dis	sk is connected	d.	
		Indicates timer s	etting or time	display	

LCD Setting

General Setting

After pressing and holding "←" button for 3 seconds, the unit will enter the Setup Mode. Press "▲" or "▼"

Program	Description	Selectable option	
00	Exit setting mode	Escape	
		Utility first (default)	Utility will provide power to th loads as first priority. Solar and battery energy will provide power to the loads only when utility power is not available.
01	Output source priority: To configure load power source priority	Solar first	Solar energy provides power to the loads as first priority. If solar energy is not sufficient t power all connected loads, Utilit energy will supply power to the loads at the same time.
		SBU priority	Solar energy provides power to the loads as first priority. If solar energy is not sufficient to power all connected loads, batter energy will supply power to the loads at the same time. Utility provides power to the load
		SBU	only when battery voltage drops to either low-level warning voltage or the setting point in program 12.
02	Maximum charging current: To configure total charging current for solar and utility chargers. (Max. charging current = utility charging current + solar charging current)	60A (default)	Setting range is from 10A to 150A. Increment of each click is 10A.

		Appliances (default)	If selected, acceptable AC input voltage range will be within 90- 280VAC.
03	AC input voltage range		If selected, acceptable AC input
			voltage range will be within 170- 280VAC.
		UPS	
		AGM (default)	Flooded
		86-	FLd
		User-Defined	If "User-Defined" is selected, battery charge voltage and low DC cut-off voltage can be set up in program 26, 27 and 29.
		USE	
		Pylontech battery	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		PYL	
05	Battery type	WECO battery	If selected, programs of 02, 12, 26, 27 and 29 will be auto- configured per battery supplier recommended. No need for
		J30	further adjustment.
		Soltaro battery	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting.
		SOL	
		LIb-protocol compatible battery	Select "LIb" if using Lithium battery compatible to Lib protocol. If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for
		UЪ	further setting.

			[]
		3 rd party Lithium battery	If selected, programs of 02, 26, 27 and 29 will be automatically set up. No need for further setting. Please contact the battery supplier for installation procedure.
06	Auto restart when overload occurs	Restart disable (default)	Restart enable
07	Auto restart when over temperature occurs	Restart disable (default)	Restart enable
09	Output frequency	50Hz (default)	60Hz 09 © 60 _{#z}
10	Output voltage	220V 10 © 220V 240V 10 © 240V 10 ©	230V (default)
11	Maximum utility charging current Note: If setting value in program 02 is smaller than that in program in 11, the inverter will apply charging current from program 02 for utility charger.	2A 2A 2A 2A Setting range is from 2A, then click is 10A.	30A (default)
12	Setting voltage point back to utility source when selecting "SBU" (SBU priority) in program 01.	46V (default)	Setting range is from 44V to 51V. Increment of each click is 1V.

[1		
13	Setting voltage point back to battery mode when selecting "SBU" (SBU priority) in program 01.	Battery fully charged	54V (default)
		Setting range is from 48V to 6	1V. Increment of each click is 1V.
		If this inverter/charger is work mode, charger source can be Solar first	programmed as below:
			Solar energy will charge battery as first priority. Utility will charge battery only when solar energy is not
		CS0	available.
	Charger source priority:	Solar and Utility (default)	Solar energy and utility will charge battery at the same time.
16	To configure charger source priority	SAU	
		Only Solar	Solar energy will be the only charger source no matter utility is available or not.
		050	
			king in Battery mode, only solar lar energy will charge battery if it's
		Alarm on (default)	Alarm off
18	Alarm control	18 ©	18 ©
		60N	60F
19	Auto return to default display screen	Return to default display screen (default)	If selected, no matter how users switch display screen, it will automatically return to default display screen (Input voltage /output voltage) after no button
		85P	is pressed for 1 minute.

		Stay at latest screen	If selected, the display screen will
		19 @	stay at latest screen user finally switches.
		FEb	
		Backlight on (default)	Backlight off
		28 🐵	20 ®
20	Backlight control		
		ιοη	LOF
		Alarm on (default)	Alarm off
	Beeps while primary source	69 🐵	85 🐵
22	is interrupted		
		800	ROF
		Bypass disable (default)	Bypass enable
	Overload bypass:	22 🐵	27 ®
23	When enabled, the unit will transfer to line mode if		
	overload occurs in battery mode.		
		699	692
		Record enable (default)	Record disable
25	Record Fault code	C, 🕲	25 🐵
25	Record Fault code		
		FEN	FdS
		default: 56.4V	If self-defined is selected in program 5, this program can be
	Bulk charging voltage	26 ®	set up. Setting range is from
26	(C.V voltage)	[U	48.0V to 61.0V. Increment of each click is 0.1V.
		default: 54.0V	If self-defined is selected in
		27 ®	program 5, this program can be set up. Setting range is from
27	Floating charging voltage	FLU	48.0V to 61.0V. Increment of each click is 0.1V.

		Single: This inverter is used	Parallel: This inverter is operated
		in single phase application.	in parallel system.
		28 🚳	28 🐵
			001
		<u>SI G</u>	PRL
			in 3-phase application, set up
	AC output mode	inverter to be operated in spec	•
20	*This setting is only	L1 phase:	L2 phase:
28	available when the inverter is in standby mode (Switch	🕲	28 [©]
	off).		
		38 (365
		L3 phase:	
		28 @	
		CO "	
		-0-	
		383	
	Low DC cut-off voltage:	default: 44.0V	If self-defined is selected in
	 If battery power is only power source available, 		program 5, this program can be
	inverter will shut down.		set up. Setting range is from
	 If PV energy and battery power are 	[[]]	42.0V to 48.0V. Increment of
	available, inverter will		each click is 0.1V. Low DC cut-off
29	charge battery without		voltage will be fixed to setting
	AC output.If PV energy, battery		value no matter what percentage of load is connected.
	power and utility are all		or load is connected.
	available, inverter will transfer to line mode		
	and provide output		
	power to loads.		
		Battery equalization	Battery equalization disable
		DO 0	(default)
			30 🐵
20	Datter canalization		
30	Battery equalization		
		1880	263
			' is selected in program 05, this
		program can be set up.	
		default: 58.4V	Setting range is from 48.0V to
		⊇!©	61.0V. Increment of each click is
31	Battony oqualization voltage		0.1V.
	Battery equalization voltage	50	

33	Battery equalized time	60min (default)	Setting range is from 5min to 900min. Increment of each click is 5min.
		60	
34	Battery equalized timeout	120min (default)	Setting range is from 5min to 900 min. Increment of each click is 5 min.
		30days (default)	Setting range is from 0 to 90 days. Increment of each click is 1
35	Equalization interval		day
		303	
		Enable	Disable (default)
36	Equalization activated immediately	can be set up. If "Enable" is se activate battery equalization in show "C". If "Disable" is sel function until next activated en	bled in program 30, this program elected in this program, it's to mmediately and LCD main page will ected, it will cancel equalization qualization time arrives based on he, "EQ" will not be shown in LCD
37	Reset all stored data for PV generated power and output load energy	Not reset(Default)	Reset 37 👁 FSE
41	Maximum battery discharging current	Disable (Default)	If selected, battery discharge protection is disabled.

		30A └┤ ╎ ♥ 30 150A └┤ ╎ ♥	The setting range is from 30 A to 200 A. Increment of each click is 10A. If discharging current is higher than setting value, battery will stop discharging. At this time, if the utility is available, the inverter will operate in bypass mode. If no utility is available, the inverter will shut down after 5-minute operation in battery mode.
		150	
51	On/Off control for RGB LED *It's necessary to enable this setting to activate RGB LED lighting function.	Enabled (default)	Disable
		1991	692
52	Brightness of RGB LED	Low 52 🏵 LO High 52 👁 H I	Normal (default)
53	Lighting speed of RGB LED	Low S3 © LO High S3 © H I	Normal (default)

		Scrolling	Breathing
54	RGB LED effects	Solid on (Default)	<u>8+E</u>
		SOL	
55	Color combination of RGB LED to show energy source and battery charge/discharge status: • Grid-PV-Battery • Battery charge/discharge status	C01: (Default) Violet-White-Sky blue Pink-Honey SS 	C02: • White-Yellow-Green • Royal blue-Lime yellow SS
		Not reset (Default)	Reset
93	Erase all data log	93 👁	93 👁
		UFF	FSE
		3 minutes	5 minutes
94	Data log recorded interval *The maximum data log number is 1440. If it's over 1440, it will re-write the	10 minutes (default)	20 minutes
	first log.	30 minutes	60 minutes
		30	60

95	Time setting – Minute	For minute setting, the range is from 0 to 59.
96	Time setting – Hour	For hour setting, the range is from 0 to 23.
97	Time setting– Day	For day setting, the range is from 1 to 31.
98	Time setting– Month	For month setting, the range is from 1 to 12.
99	Time setting – Year	For year setting, the range is from 17 to 99.

Function Setting

There are three function keys on the display panel to implement special functions such as USB OTG, Timer setting for output source priority and timer setting for charger source priority.

1. USB Function Setting

Insert an OTG USB disk into the USB port (1). Press and hold "70" button for 3 seconds to enter USB Setup Mode. These functions including inverter firmware upgrade, data log export and internal parameters rewrite from the USB disk.

Procedure	LCD Screen
Step 1: Press and hold "" " " " with the selectable setting mode. Step 2: Press " " <th>UPC ⊗ ⊜ SEL LOC</th>	UPC ⊗ ⊜ SEL LOC

Step 3: Please select setting program by following the procedure.

Program#	Operation Procedure LCD Screen			
⊮/ひ: Upgrade firmware	This function is to upgrade inverter firmware. If firmware upgrade is needed, please check with your dealer or installer for detail instructions.			
}™ : Re-write	This function is to over-write all parameter settings (TEXT file) with settings in the On-The-Go USB disk from a previous setup or to duplicate inverter settings. Please check with your dealer or installer for detail instructions.			
internal parameters				
	By pressing " $\exists \mathfrak{P} \mathfrak{P}$ " button to export data log from the inverter to USB disk. If the selected function is ready, LCD will display " $\Box \mathfrak{P} \mathfrak{P}$ ". Press " $\mathfrak{P} / \mathfrak{O}$ " button to confirm the selection again.	LOC © •		
子道: Export data log	 Press "Im" button to select "Yes", LED 1 will flash once every second during the process. It will only display LOG and all LEDs will be on after this action is complete. Then, press "Im/O" button to return to main screen. 	LOC 🛛 🔿 YES NO		
	• Or press "予梦" button to select "No" to return to main screen.			

If no button is pressed for 1 minute, it will automatically return to main screen.

Error message for USB On-the-Go functions:

Error Code	Messages
UO	No USB disk is detected.
20U	USB disk is protected from copy.
U03	Document inside the USB disk with wrong format.

If any error occurs, error code will only show 3 seconds. After three seconds, it will automatically return to display screen.

2. Timer Setting for Output Source Priority

This timer setting is to set up the output source priority per day.

Procedure	LCD Screen
Step 1: Press and hold "Definition for 3 seconds to enter Timer Setup Mode for output source priority.	US6 ©
Step 2: Press \mathbb{O}^{1} , \mathbb{O}^{2} , \mathbb{O}^{2} or \mathbb{O}^{2} button to enter the selectable programs (detail descriptions in Step 3).	

Step 3: Please select setting program by following each procedure.

Program#	Operation Procedure	LCD Screen
₩/∪	Press " $\textcircled{0}^{\prime}$ " button to set up Utility First Timer. Press " $\textcircled{0}^{\prime}$ " button to select staring time. Press " \bigstar " or " \checkmark " button to adjust values and press " $\Huge{0}^{\prime}$ " to confirm. Press " \oiint " button to select end time. Press " \bigstar " or " \checkmark " button to adjust values, press " $\Huge{0}^{\prime}$ " button to confirm. The setting values are from 00 to 23, with 1-hour increment.	USB © 00 23

Fo	Press "♪ " button to set up Solar First Timer. Press " ♪ " button to select staring time. Press " ▲ " or " ▼ " button to adjust values and press " ↓ " to confirm. Press " ↓ " button to select end time. Press " ▲ " or " ▼ " button to adjust values, press " ↓ " button to confirm. The setting values are from 00 to 23, with 1-hour increment.	SUB © 00 23
∃ æ	Press " $\exists \mathfrak{T}$ " button to set up SBU Priority Timer. Press " $\exists \mathfrak{T}$ " button to select staring time. Press " \bigstar " or " \checkmark " button to adjust values and press " \bigstar " to confirm. Press " $$ " button to select end time. Press " \bigstar " or " \checkmark " button to adjust values, press " \bigstar " button to confirm. The setting values are from 00 to 23, with 1-hour increment.	560 © 00 23

Press ""/" U" button to exit the Setup Mode.

3. Timer Setting for the Charger Source Priority

This timer setting is to set up the charger source priority per day.

Procedure	LCD Screen
Step 1: Press and hold "🖓" button for 3 seconds to enter Timer Setup Mode for charging	[S0 🔎
source priority.	SAU
Step 2: Press "鄧/ひ", "予圖" or "予第" button to enter the selectable programs (detail	050
descriptions in Step 3).	

Step 3: Please select setting program by following each procedure.
--

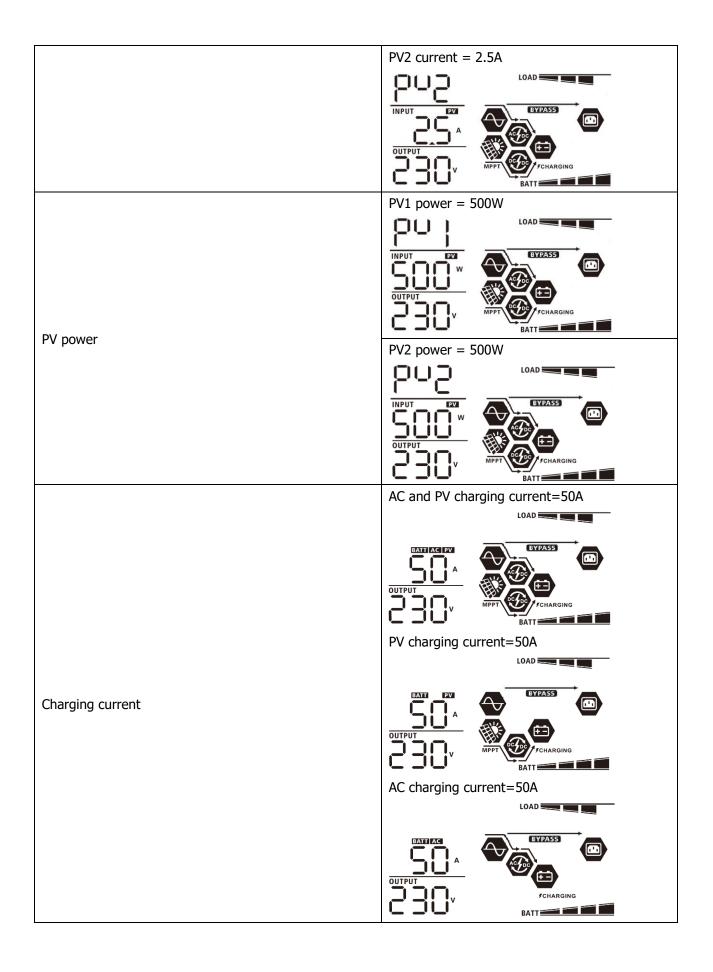
Program#	Operation Procedure	LCD Screen
⊮∕∙∪	Press " [™] / ^O " button to set up Solar First Timer. Press " [→] [™] button to select staring time. Press " [▲] " or " [♥] " button to adjust values and press " [↓] " to confirm. Press " [→] [™] button to select end time. Press " [▲] " or " [♥] " button to adjust values, press " [↓] " button to confirm. The setting values are from 00 to 23, with 1-hour increment.	[SO ♥ 00 23
	Press "♪ Dutton to set up Solar & Utility Timer. Press "♪ Dutton to select staring time. Press "▲" or "▼" button to adjust values and press "↓" to confirm. Press "♪ D" button to select end time. Press "▲" or "▼" button to adjust values, press "↓" button to confirm. The setting values are from 00 to 23, with 1-hour increment.	500 © 00 23
} ¢	Press "➔´´´」" button to set up Solar Only Timer. Press "Ĵ`'`' button to select staring time. Press "▲" or "▼" button to adjust values and press "↓" to confirm. Press "Ĵ´´´」" button to select end time. Press "▲" or "▼" button to adjust values, press "↓" button to confirm. The setting values are from 00 to 23, with 1-hour increment.	050 © 00 23

Press "" U" button to exit the Setup Mode.

LCD Display

The LCD display information will be switched in turn by pressing the "UP" or "DOWN" button. The selectable information is switched as the following table in order.

Selectable information	LCD display
	Input Voltage=230V, output voltage=230V
Input voltage/Output voltage (Default Display Screen)	UITPUT OUTPUT
Input frequency	
PV voltage	PV1 voltage=260V
	PV2 voltage=260V
PV current	PV1 current = 2.5A



	AC and PV charging power=500W
	OUTPUT OUTPUT OUTPUT PV charging power=500W
Charging power	OUTPUT OUTFUT AC charging power=500W
	Battery voltage=25.5V, output voltage=230V
Battery voltage and output voltage	
Output frequency	Output frequency=50Hz LOAD
Load percentage	Load percent=70%

	When connected load is lower than 1kVA, load in VA will present xxxVA like below chart.
Load in VA	$\begin{array}{c} \hline \\ \hline $
	OUTPUT OUTPUT When lead is leaves 11/W lead in W will
	When load is lower than 1kW, load in W will present xxxW like below chart.
Load in Watt	When load is larger than 1kW (≥1KW), load in W will present x.xkW like below chart.
	Battery voltage=25.5V, discharging current=1A
Battery voltage/DC discharging current	
	This PV Today energy = 3.88kWh, Load Today energy= 9.88kWh.
PV energy generated today and Load output energy today	

	This PV month energy = 388kWh, Load month
	energy= 988kWh.
PV energy generated this month and Load output	
energy this month.	
	kWh MPPT CHARGING
	This PV year energy = 3.88MWh, Load year
	energy = 9.88MWh.
PV energy generated this year and Load output energy	<u> </u>
this year.	
	PV Total energy = 38.8MWh, Load Output Total
	energy = 98.8MWh.
PV energy generated totally and Load output total	
energy.	
	Real date Nov 28, 2020.
Real date.	
	Real time 13:20.
Real time.	
	Main CPU version 00014.04.
Main CPU version checking.	
	BATT

Secondary CPU version checking.	Secondary CPU version 00012.03.
Secondary Wi-Fi version checking.	Secondary Wi-Fi version 00000.24.

Operating Mode Description

Operation mode Description	LCD display
Operation mode Description Standby mode Note: *Standby mode: The inverter is not turned on yet but at this time, the inverter can charge battery without AC output. No charging at all no mat if grid or PV power is available.	PV power and Grid is available.

Operation mode	Description	LCD display
Fault mode		
Note:		No charging.
*Fault mode: Errors are	No charging at all no matter	
caused by inside circuit error	if grid or PV power is	
or external reasons such as	available.	
over temperature, output		
short circuited and so on.		
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	Charging by utility and PV energy.
Line Mode	The unit will provide output power from the mains. It will also charge the battery at line mode.	If either "SUB" (solar first) or "SBU" is selected as output source priority and battery is not connected, solar energy and the utility will provide the loads.

Operation mode	Description	LCD display
Operation mode	Description The unit will provide output power from battery and/or PV power.	LCD display Power from battery and PV energy. Image: Comparison of the state of the stat
		Power from PV energy only.

Faults Reference Code

Fault Code	Fault Event	Icon on
01	Fan is locked when inverter is off.	F8 }
02	Over temperature	F82
03	Battery voltage is too high	
04	Battery voltage is too low	F84
05	Output short circuited.	505
06	Output voltage is too high.	F85
07	Overload time out	F87
08	Bus voltage is too high	
09	Bus soft start failed	F89
10	PV over current	
11	PV over voltage	
12	DCDC over current	u U
13	Battery discharge over current	5 13
51	Over current	
52	Bus voltage is too low	1852
53	Inverter soft start failed	FS <u>3</u>
55	Over DC voltage in AC output	
57	Current sensor failed	857
58	Output voltage is too low	F58

Warning Indicator

Warning Code	Warning Event	Audible Alarm	Icon flashing
01	Fan is locked when inverter is on.	Beep three times every second	
02	Over temperature	None	8 20
03	Battery is over-charged	Beep once every second	830
04	Low battery	Beep once every second	[]Ч @
07	Overload	Beep once every 0.5 second	
10	Output power derating	Beep twice every 3 seconds	[]@
15	PV energy is low.	Beep twice every 3 seconds	15 @
16	High AC input (>280VAC) during BUS soft start	None	15@
32	Communication failure between inverter and remote display panel	None	32@
69	Battery equalization	None	29 @
6P	Battery is not connected	None	5 9@

BATTERY EQUALIZATION

Equalization function is added into charge controller. It reverses the buildup of negative chemical effects like stratification, a condition where acid concentration is greater at the bottom of the battery than at the top. Equalization also helps to remove sulfate crystals that might have built up on the plates. If left unchecked, this condition, called sulfation, will reduce the overall capacity of the battery. Therefore, it's recommended to equalize battery periodically.

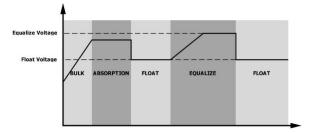
• How to Apply Equalization Function

You must enable battery equalization function in monitoring LCD setting program 33 first. Then, you may apply this function in device by either one of following methods:

- 1. Setting equalization interval in program 37.
- 2. Active equalization immediately in program 39.

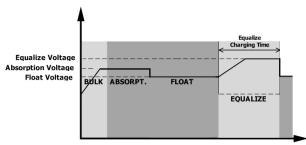
• When to Equalize

In float stage, when the setting equalization interval (battery equalization cycle) is arrived, or equalization is active immediately, the controller will start to enter Equalize stage.

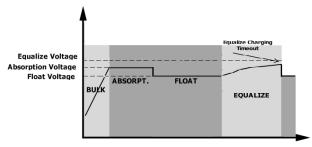


• Equalize charging time and timeout

In Equalize stage, the controller will supply power to charge battery as much as possible until battery voltage raises to battery equalization voltage. Then, constant-voltage regulation is applied to maintain battery voltage at the battery equalization voltage. The battery will remain in the Equalize stage until setting battery equalized time is arrived.



However, in Equalize stage, when battery equalized time is expired and battery voltage doesn't rise to battery equalization voltage point, the charge controller will extend the battery equalized time until battery voltage achieves battery equalization voltage. If battery voltage is still lower than battery equalization voltage when battery equalized timeout setting is over, the charge controller will stop equalization and return to float stage.



SPECIFICATIONS

Table 1 Line Mode Specifications

MODEL	11KW	
Input Voltage Waveform	Sinusoidal (utility or generator)	
Nominal Input Voltage	230Vac	
	170Vac±7V (UPS)	
Low Loss Voltage	90Vac±7V (Appliances)	
Low Loss Return Voltage	180Vac±7V (UPS);	
	100Vac±7V (Appliances)	
High Loss Voltage	280Vac±7V	
High Loss Return Voltage	270Vac±7V	
Max AC Input Voltage	300Vac	
Max AC Input Current	70A	
Nominal Input Frequency	50Hz / 60Hz (Auto detection)	
Low Loss Frequency	40±1Hz	
Low Loss Return Frequency	42±1Hz	
High Loss Frequency	65±1Hz	
High Loss Return Frequency	63±1Hz	
Output Short Circuit Protection	Line mode: Circuit Breaker (70A) Battery mode: Electronic Circuits	
Efficiency (Line Mode)	>95% (Rated R load, battery full charged)	
Transfer Time	10ms typical (UPS); 20ms typical (Appliances)	
Output power de-rating: When AC input voltage under 170V the output power will be de-rated.	Output Power Rated Power 50% Power 90V 170V 280V Input Voltage	

Table 2 Inverter Mode Specifications

MODEL	11KW	
Rated Output Power	11000W	
Output Voltage Waveform	Pure Sine Wave	
Output Voltage Regulation	230Vac±5%	
Output Frequency	60Hz or 50Hz	
Peak Efficiency	93%	
Overload Protection	100ms@≥180% load;5s@≥120% load; 10s@105%~120% load	
Surge Capacity	2* rated power for 5 seconds	
Low DC Warning Voltage		
@ load < 20%	46.0Vdc	
@ 20% ≤ load < 50%	42.8Vdc	
@ load ≥ 50%	40.4Vdc	
Low DC Warning Return Voltage		
@ load < 20%	48.0Vdc	
@ 20% ≤ load < 50%	44.8Vdc	
@ load ≥ 50%	42.4Vdc	
Low DC Cut-off Voltage		
@ load < 20%	44.0Vdc	
@ 20% ≤ load < 50%	40.8Vdc	
@ load ≥ 50%	38.4Vdc	
High DC Recovery Voltage	61Vdc	
High DC Cut-off Voltage	63Vdc	
DC Voltage Accuracy	+/-0.3V@ no load	
THDV	<5% for linear load,<10% for non-linear load @ nominal voltage	
DC Offset	≦100mV	
Power Limitation	Output Load	
When battery voltage is lower than	†	
55Vdc, output power will be derated.	Rate Power	
If connected load is higher than this		
derated power, the AC output voltage	Rate Power *0.725	
will decrease until the output power reduces to this derated power. The		
minimum AC output voltage is 220V.	42V 55Vdc Battery Voltage	

Table 3 Charge Mode Specifications

Utility Charging N	lode			
MODEL		11KW		
Charging Current (UPS)				
@ Nominal Input Voltage		150A		
Flooded		E9 4)/dc		
Bulk Charging	Battery	58.4Vdc		
Voltage	AGM / Gel	56.4Vdc		
	Battery	50.4740		
Floating Charging	g Voltage	54Vdc		
Overcharge Prote	ection	63Vdc		
Charging Algorith	ım	3-Step		
		Battery Voltage, per cell 2.43Vdc (2.35Vdc) 2.25Vdc 100%		
Charging Curve		Bulk Absorption Maintenance (Constant Current) Constant Voltage) Maintenance		
Solar Input				
MODEL		11KW		
Rated Power		11000W		
Max. PV Array Op Voltage	en Circuit	500Vdc		
PV Array MPPT V	oltage Range	90Vdc~450Vdc		
Max. Input Curre	nt	18A x 2		
Max. Charging Cu	ırrent	150Amp		
Start-up Voltage		80V +/- 5Vdc		
Power Limitation		PV Current 18A 9A 75° 85° MPPT temperature		

Table 4 General Specifications

MODEL	11KW
Safety Certification	CE
Operating Temperature Range	-10°C to 50°C
Storage temperature	-15°C~ 60°C
Humidity	5% to 95% Relative Humidity (Non-condensing)
Dimension (D*W*H), mm	147.4x 432.5 x 553.6
Net Weight, kg	18.4

Table 5 Parallel Specifications

Max parallel numbers	6
Circulation Current under No Load Condition	Max 2A
Power Unbalance Ratio	<5% @ 100% Load
Parallel communication	CAN
Transfer time in parallel mode	Max 50ms
Parallel Kit	YES

Note: Parallel feature will be disabled when only PV power is available.

TROUBLE SHOOTING

Problem	LCD/LED/Buzzer	Explanation / Possible cause	What to do
Unit shuts down automatically during startup process.	LCD/LEDs and buzzer will be active for 3 seconds and then complete off.	The battery voltage is too low (<1.91V/Cell)	 Re-charge battery. Replace battery.
No response after power on.	No indication.	 The battery voltage is far too low. (<1.4V/Cell) Battery polarity is connected reversed. 	 Check if batteries and the wiring are connected well. Re-charge battery. Replace battery.
	Input voltage is displayed as 0 on the LCD and green LED is flashing.	Input protector is tripped	Check if AC breaker is tripped and AC wiring is connected well.
Mains exist but the unit works in battery mode.	Green LED is flashing.	Insufficient quality of AC power. (Shore or Generator)	 Check if AC wires are too thin and/or too long. Check if generator (if applied) is working well or if input voltage range setting is correct. (UPS→Appliance)
	Green LED is flashing.	Set "Solar First" as the priority of output source.	Change output source priority to Utility first.
When the unit is turned on, internal relay is switched on and off repeatedly.	LCD display and LEDs are flashing	Battery is disconnected.	Check if battery wires are connected well.
	Fault code 07	Overload error. The inverter is overload 110% and time is up.	Reduce the connected load by switching off some equipment.
		Output short circuited.	Check if wiring is connected well and remove abnormal load.
	Fault code 05	Temperature of internal converter component is over 120°C. (Only available for 1-3KVA models.)	Check whether the air flow of the unit is blocked or whether the ambient
	Fault code 02	Internal temperature of inverter component is over 100°C.	temperature is too high.
Buzzer beeps continuously and red LED is on.		Battery is over-charged.	Return to repair center.
	Fault code 03	The battery voltage is too high.	Check if spec and quantity of batteries are meet requirements.
	Fault code 01	Fan fault	Replace the fan.
	Fault code 06/58	Output abnormal (Inverter voltage below than 190Vac or is higher than 260Vac)	 Reduce the connected load. Return to repair center
	Fault code 08/09/53/57	Internal components failed.	Return to repair center.
	Fault code 51	Over current or surge.	
	Fault code 52	Bus voltage is too low.	Restart the unit, if the error happens again, please return
	Fault code 55	Output voltage is unbalanced.	to repair center.
	Fault code 56	Battery is not connected well or fuse is burnt.	If the battery is connected well, please return to repair center.

Appendix I: Parallel function

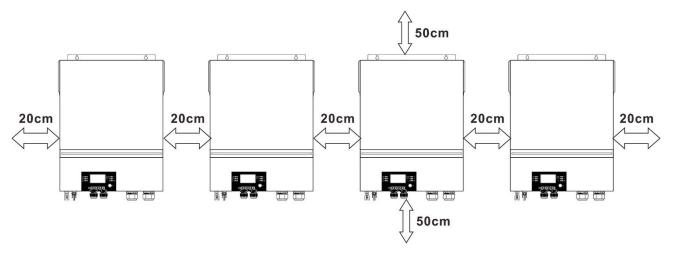
1. Introduction

This inverter can be used in parallel with two different operation modes.

- 1. Parallel operation in single phase is with up to 6 units. The supported maximum output power is 66KW/66KVA.
- 2. Maximum six units work together to support three-phase equipment. Maximum four units support one phase.

2. Mounting the Unit

When installing multiple units, please follow below chart.



NOTE: For proper air circulation to dissipate heat, allow a clearance of approx. 20 cm to the side and approx. 50 cm above and below the unit. Be sure to install each unit in the same level.

3. Wiring Connection

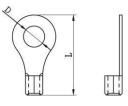
WARNING: It's REQUIRED to connect battery for parallel operation.

The cable size of each inverter is shown as below:

Recommended battery cable and terminal size for each inverter:

Wire Size	e Size Cable mm ² Ring Terminal Dimensions		Torque value	
	(each)	D (mm)	L (mm)	_
1*3/0AWG	85	8.4	54	5 Nm

Ring terminal:



WARNING: Be sure the length of all battery cables is the same. Otherwise, there will be voltage difference between inverter and battery to cause parallel inverters not working.

Recommended AC input and output cable size for each inverter:

Model	AWG no.	Torque
11KW	8 AWG	1.4~ 1.6 Nm

You need to connect the cables of each inverter together. Take the battery cables for example: You need to use a connector or bus-bar as a joint to connect the battery cables together, and then connect to the battery terminal. The cable size used from joint to battery should be X times cable size in the tables above. "X" indicates the number of inverters connected in parallel.

Regarding AC input and output, please also follow the same principle.

CAUTION!! Please install the breaker at the battery and AC input side. This will ensure the inverter can be securely disconnected during maintenance and fully protected from over current of battery or AC input.

Recommended breaker specification of battery for each inverter:

Model	1 unit*	
11KW	250A/70VDC	

*If you want to use only one breaker at the battery side for the whole system, the rating of the breaker should be X times current of 1 unit. "X" indicates the number of inverters connected in parallel.

Recommended breaker specification of AC input with single phase:

Model	2 units	3 units	4 units	5 units	6 units
11KW	140A/230VAC	210A/230VAC	280A/230VAC	350A/230VAC	420A/230VAC

Note 1: Also, you can use 60A breaker with only 1 unit and install one breaker at its AC input in each inverter.

Note 2: Regarding three-phase system, you can use 4-pole breaker directly and the rating of the breaker should be compatible with the phase current limitation from the phase with maximum units

Recommended battery capacity

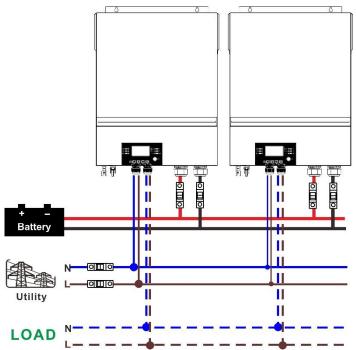
Inverter parallel numbers	2	3	4	5	6
Battery Capacity	200AH	400AH	400AH	600AH	600AH

WARNING! Be sure that all inverters will share the same battery bank. Otherwise, the inverters will transfer to fault mode.

4-1. Parallel Operation in Single phase

Two inverters in parallel:

Power Connection

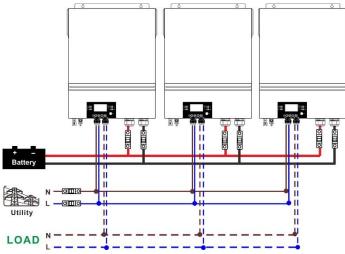


Communication Connection

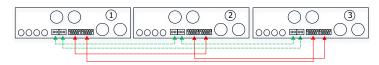


Three inverters in parallel:

Power Connection

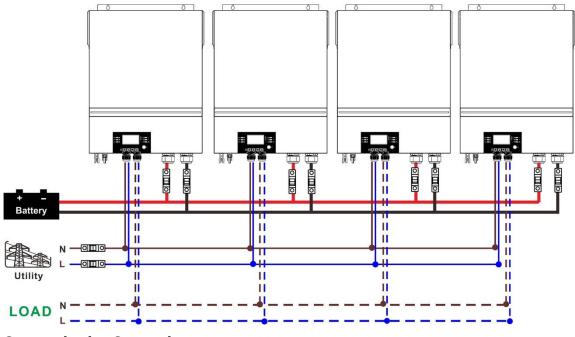


Communication Connection

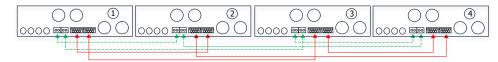


Four inverters in parallel:

Power Connection

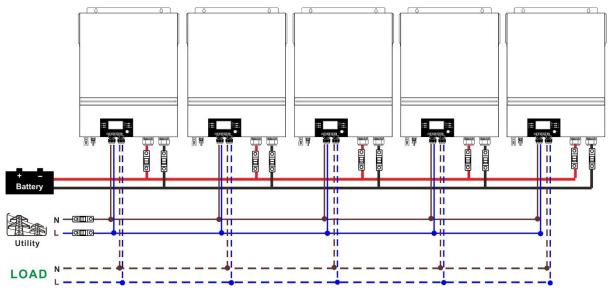


Communication Connection

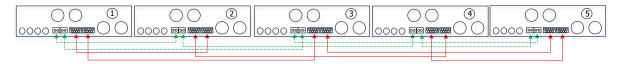


Five inverters in parallel:

Power Connection

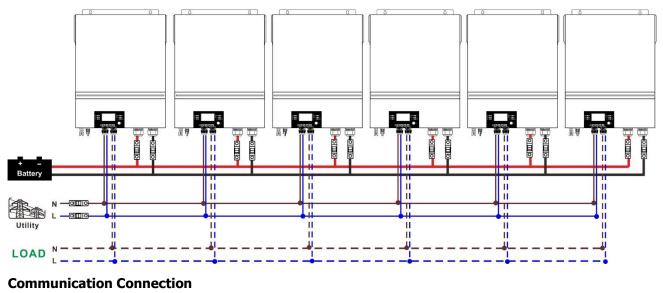


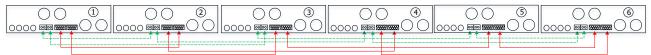
Communication Connection



Six inverters in parallel:

Power Connection

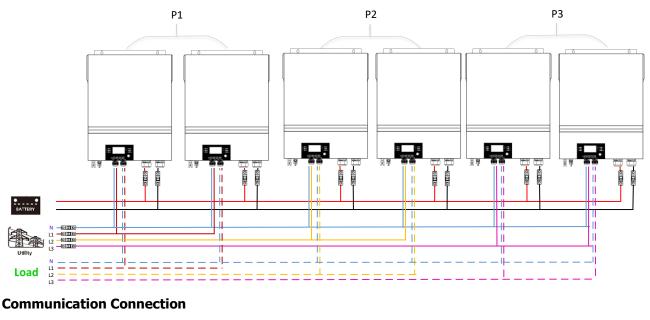


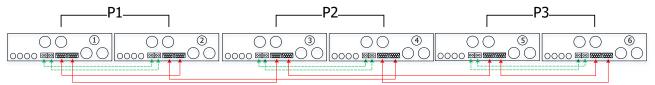


4-2. Support 3-phase equipment

Two inverters in each phase:

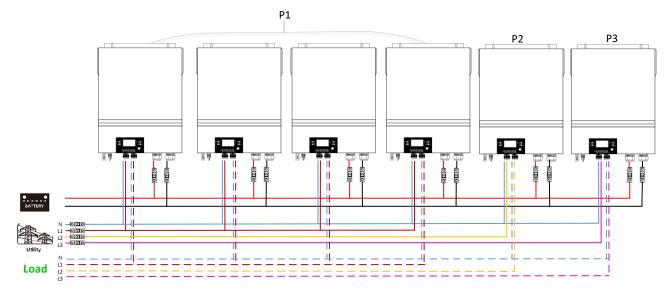
Power Connection



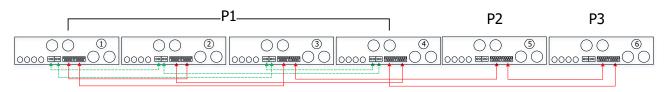


Four inverters in one phase and one inverter for the other two phases:

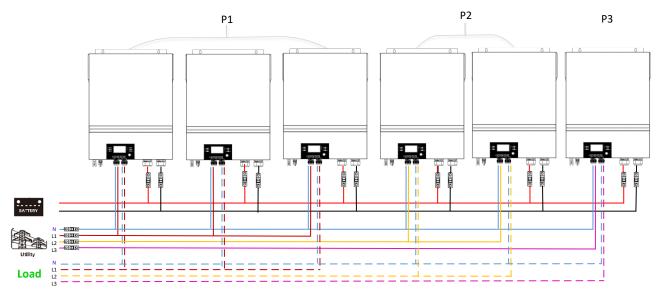
Power Connection



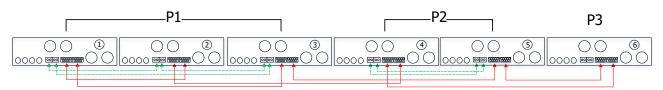
Communication Connection



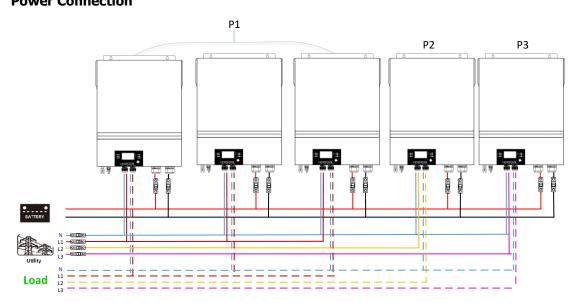
Three inverters in one phase, two inverters in second phase and one inverter for the third phase: **Power Connection**



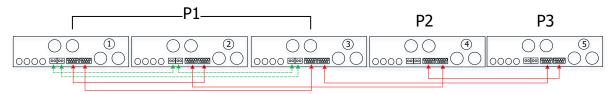
Communication Connection



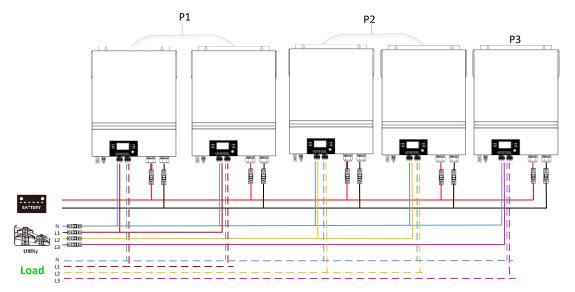
Three inverters in one phase and only one inverter for the remaining two phases: **Power Connection**



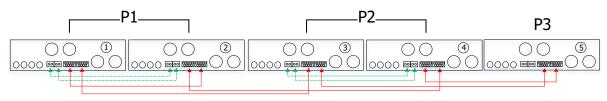
Communication Connection



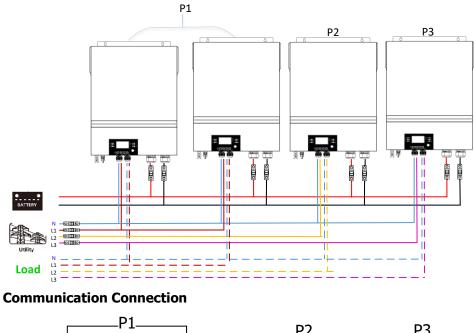
Two inverters in two phases and only one inverter for the remaining phase: **Power Connection**

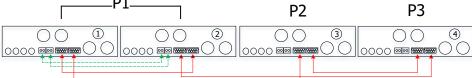


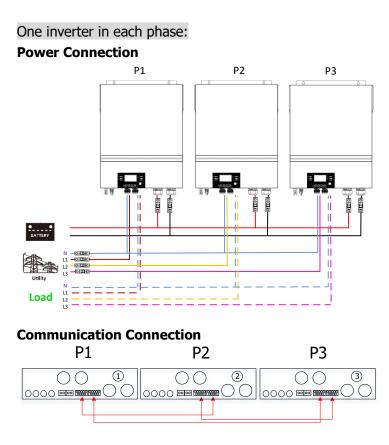
Communication Connection



Two inverters in one phase and only one inverter for the remaining phases: **Power Connection**







WARNING: Do not connect the current sharing cable between the inverters which are in different phases. Otherwise, it may damage the inverters.

5. PV Connection

Please refer to user manual of single unit for PV Connection. **CAUTION:** Each inverter should connect to PV modules separately.

6. LCD Setting and Display

Setting Program:

Program	Description	Selectable opti	on
		Single	When the unit is operated alone, please select "SIG" in program 28.
		516	
		Parallel	When the units are used in parallel for single phase application, please select "PAL" in program 28. Please refer to 5-1 for detailed
		PRL	information.
	AC output mode *This setting is able to set	L1 phase:	When the units are operated in 3- phase application, please choose "3PX" to define each inverter. It is required to have at least 3 inverters or maximum 6 inverters
28	up only when the inverter is in standby mode. Be sure that on/off switch is in "OFF" status.	38 (to support three-phase equipment.
		L2 phase:	It's required to have at least one inverter in each phase or it's up to four inverters in one phase. Please refers to 4-2 for detailed information.
		365	Please select "3P1" in program 28 for the inverters connected to L1
		L3 phase:	phase, "3P2" in program 28 for the inverters connected to L2 phase and "3P3" in program 28 for the inverters connected to L3 phase.
		383	Be sure to connect share current cable to units which are on the same phase. Do NOT connect share current cable between units on different phases.

Fault code display:

Fault Code	Fault Event	Icon on
60	Power feedback protection	F68
71	Firmware version inconsistent	
72	Current sharing fault	512
80	CAN fault	F80
81	Host loss	F8 }
82	Synchronization loss	F82
83	Battery voltage detected different	F83
84	AC input voltage and frequency detected different	F84
85	AC output current unbalance	F85
86	AC output mode setting is different	F86

Code Reference:

Code	Description	Icon on
NE	Unidentified unit master or slave	
HS	Master unit	НS
SL	Slave unit	SL

7. Commissioning

Parallel in single phase

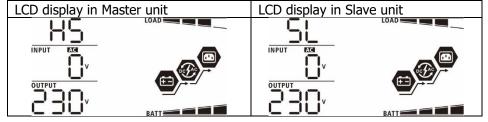
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

Step 2: Turn on each unit and set "PAL" in LCD setting program 28 of each unit. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting cannot be programmed.

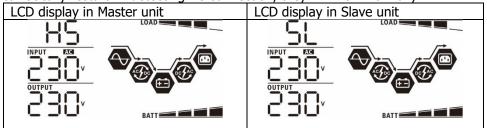
Step 3: Turn on each unit.



NOTE: Master and slave units are randomly defined.

Step 4: Switch on all AC breakers of Line wires in AC input. It's better to have all inverters connect to utility at

the same time. If not, it will display fault 82 in following-order inverters. However, these inverters will automatically restart. If detecting AC connection, they will work normally.



Step 5: If there is no more fault alarm, the parallel system is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Support three-phase equipment

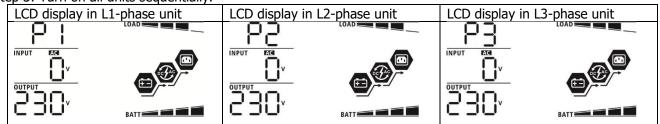
Step 1: Check the following requirements before commissioning:

- Correct wire connection
- Ensure all breakers in Line wires of load side are open and each Neutral wires of each unit are connected together.

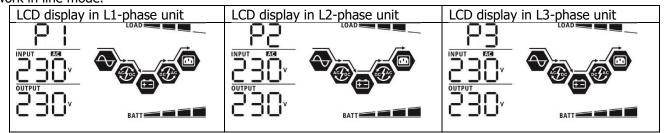
Step 2: Turn on all units and configure LCD program 28 as P1, P2 and P3 sequentially. And then shut down all units.

NOET: It's necessary to turn off switch when setting LCD program. Otherwise, the setting cannot be programmed.

Step 3: Turn on all units sequentially.



Step 4: Switch on all AC breakers of Line wires in AC input. If AC connection is detected and three phases are matched with unit setting, they will work normally. Otherwise, the AC icon \heartsuit will flash and they will not work in line mode.



Step 5: If there is no more fault alarm, the system to support 3-phase equipment is completely installed.

Step 6: Please switch on all breakers of Line wires in load side. This system will start to provide power to the load.

Note 1: To avoid overload occurring, before turning on breakers in load side, it's better to have whole system in operation first.

Note 2: Transfer time for this operation exists. Power interruption may happen to critical devices, which cannot bear transfer time.

8. Trouble shooting

	Situation	
Fault Code	Fault Event Description	Solution
60	Current feedback into the inverter is detected.	 Restart the inverter. Check if L/N cables are not connected reversely in all inverters. For parallel system in single phase, make sure the sharing are connected in all inverters. For supporting three-phase system, make sure the sharing cables are connected in the inverters in the same phase, and disconnected in the inverters in different phases. If the problem remains, please contact your installer.
71	The firmware version of each inverter is not the same.	 Update all inverter firmware to the same version. Check the version of each inverter via LCD setting and make sure the CPU versions are same. If not, please contact your instraller to provide the firmware to update. After updating, if the problem still remains, please contact your installer.
72	The output current of each inverter is different.	 Check if sharing cables are connected well and restart the inverter. If the problem remains, please contact your installer.
80	CAN data loss	1. Check if communication cables are connected well and restart the
81	Host data loss	inverter.
82	Synchronization data loss	2. If the problem remains, please contact your installer.
83	The battery voltage of each inverter is not the same.	 Make sure all inverters share same groups of batteries together. Remove all loads and disconnect AC input and PV input. Then, check battery voltage of all inverters. If the values from all inverters are close, please check if all battery cables are the same length and same material type. Otherwise, please contact your installer to provide SOP to calibrate battery voltage of each inverter. If the problem still remains, please contact your installer.
84	AC input voltage and frequency are detected different.	 Check the utility wiring conncetion and restart the inverter. Make sure utility starts up at same time. If there are breakers installed between utility and inverters, please be sure all breakers can be turned on AC input at same time. If the problem remains, please contact your installer.
85	AC output current unbalance	 Restart the inverter. Remove some excessive loads and re-check load information from LCD of inverters. If the values are different, please check if AC input and output cables are in the same length and material type. If the problem remains, please contact your installer.
86	AC output mode setting is different.	 Switch off the inverter and check LCD setting #28. For parallel system in single phase, make sure no 3P1, 3P2 or 3P3 is set on #28. For upporting three-phase system, make sure no "PAL" is set on #28. If the problem remains, please contact your installer.

Appendix II: BMS Communication Installation

1. Introduction

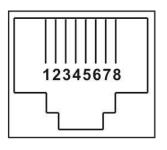
If connecting to lithium battery, it is recommended to purchase a custom-made RJ45 communication cable. Please check with your dealer or integrator for details.

This custom-made RJ45 communication cable delivers information and signal between lithium battery and the inverter. These information are listed below:

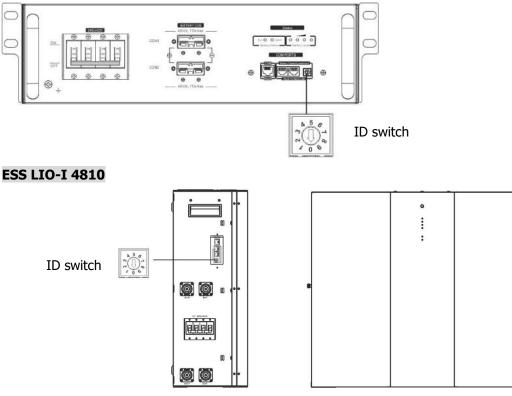
- Re-configure charging voltage, charging current and battery discharge cut-off voltage according to the lithium battery parameters.
- Have the inverter start or stop charging according to the status of lithium battery.

	Definition
PIN 1	RS232TX
PIN 2	RS232RX
PIN 3	RS485B
PIN 4	NC
PIN 5	RS485A
PIN 6	CANH
PIN 7	CANL
PIN 8	GND

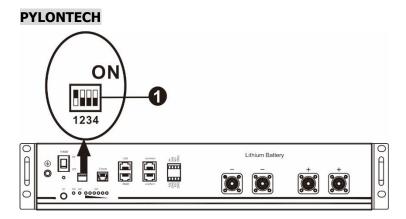




3. Lithium Battery Communication Configuration LIO-4810-150A



ID Switch indicates the unique ID code for each battery module. It's required to assign a unique ID to each battery module for normal operation. We can set up the ID code for each battery module by rotating the PIN number on the ID switch. From number 0 to 9, the number can be random; no particular order. Maximum 10 battery modules can be operated in parallel.



①Dip Switch: There are 4 Dip Switches that sets different baud rate and battery group address. If switch

position is turned to the "OFF" position, it means "0". If switch position is turned to the "ON" position, it means "1".

Dip 1 is "ON" to represent the baud rate 9600.

Dip 2, 3 and 4 are reserved for battery group address.

Dip switch 2, 3 and 4 on master battery (first battery) are to set up or change the group address.

Dip 1	Dip 2	Dip 3	Dip 4	Group address
	0	0	0	Single group only. It's required to set up master battery with this setting and slave batteries are unrestricted.
1: RS485	1	0	0	Multiple group condition. It's required to set up master battery on the first group with this setting and slave batteries are unrestricted.
baud rate=9600	0	1	0	Multiple group condition. It's required to set up master battery on the second group with this setting and slave batteries are unrestricted.
Restart to	1	1	0	Multiple group condition. It's required to set up master battery on the third group with this setting and slave batteries are unrestricted.
take effect	0 0 1		1	Multiple group condition. It's required to set up master battery on the fourth group with this setting and slave batteries are unrestricted.
	1	0	1	Multiple group condition. It's required to set up master battery on the fifth group with this setting and slave batteries are unrestricted.

NOTE: "1" is upper position and "0" is bottom position.

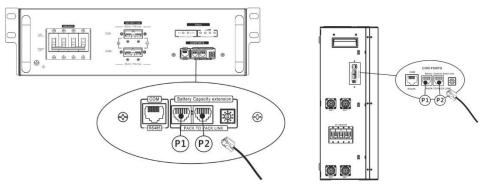
NOTE: The maximum groups of lithium battery is 5 and for maximum number for each group, please check with battery manufacturer.

4. Installation and Operation

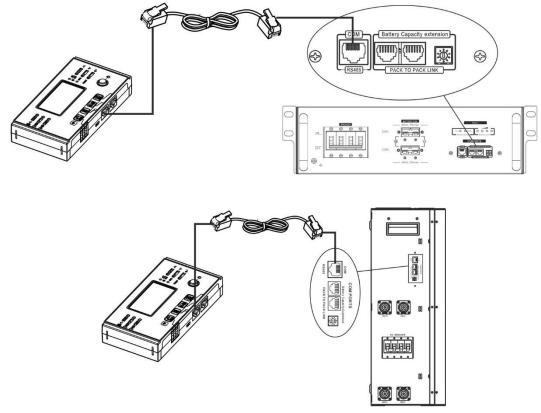
LIO-4810-150A/ESS LIO-I 4810

After ID no. is assigned for each battery module, please set up LCD panel in inverter and install the wiring connection as following steps.

Step 1: Use supplied RJ11 signal cable to connect into the extension port (P1 or P2).



Step 2: Use supplied RJ45 cable (from battery module package) to connect inverter and Lithium battery.



* For multiple battery connection, please check battery manual for the details.

Note for parallel system:

- 1. Only support common battery installation.
- 2. Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "LIB" in LCD program 5. Others should be "USE".

Step 3: Turn the breaker switch "ON". Now, the battery module is ready for DC output.



Step 4: Press Power on/off button on battery module for 5 secs, the battery module will start up. *If the manual button cannot be approached, just simply turn on the inverter module. The battery module will be automatically turned on.

Step 5: Turn on the inverter.



Step 6. Be sure to select battery type as "LIB" in LCD program 5.

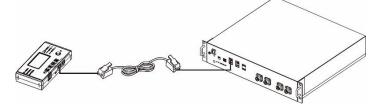
05 🛛

LIБ

If communication between the inverter and battery is successful, the battery icon \checkmark flash. Generally speaking, it will take longer than 1 minute to establish communication.

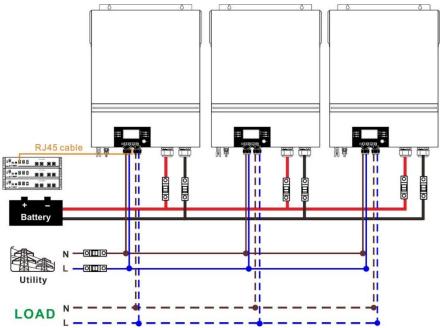
PYLONTECH

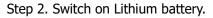
After configuration, please install LCD panel with inverter and Lithium battery with the following steps. Step 1. Use custom-made RJ45 cable to connect inverter and Lithium battery.

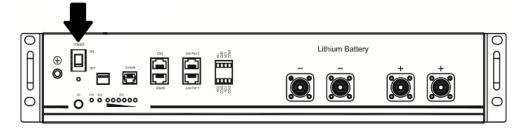


Note for parallel system:

- 3. Only support common battery installation.
- Use custom-made RJ45 cable to connect any inverter (no need to connect to a specific inverter) and Lithium battery. Simply set this inverter battery type to "PYL" in LCD program 5. Others should be "USE".



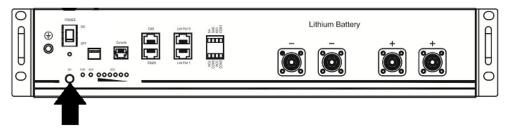




Step 3. Press more than three seconds to start Lithium battery, power output ready.



on LCD display will



Step 4. Turn on the inverter.



Step 5. Be sure to select battery type as "PYL" in LCD program 5.



PYL

If communication between the inverter and battery is successful, the battery icon

flash. Generally speaking, it will take longer than 1 minute to establish communication.

Active Function

This function is to activate lithium battery automatically while commissioning. After battery wiring and commissioning is successfully, if battery is not detected, the inverter will automatically activate battery if the inverter is powered on.

4. LCD Display Information

Press " \bigstar " or " \bigstar " button to switch LCD display information. It will show battery pack and battery group number before "Main CPU version checking" as shown below.

Selectable information	LCD display
Battery pack numbers & Battery	Battery pack numbers = 3, battery group numbers = 1
group numbers	



on LCD display will

5. Code Reference

Related information code will be displayed on LCD screen. Please check inverter LCD screen for the operation.

Code	Description	Action
Code		Action
	If battery status is not allowed to charge and	
$\Box \Box \Box \Box$	discharge after the communication between the	
$\Box \sqcup $	inverter and battery is successful, it will show	
	code 60 to stop charging and discharging	
	battery.	
	Communication lost (only available when the	
	battery type is setting as "Pylontech Battery",	
	"WECO Battery" or "Soltaro Battery".)	
	• After battery is connected, communication	
C	signal is not detected for 3 minutes, buzzer	
	will beep. After 10 minutes, inverter will	
	stop charging and discharging to lithium	
	battery.	
	• Communication lost occurs after the	
	inverter and battery is connected	
	successfully, buzzer beeps immediately.	
	Battery number is changed. It probably is	Press "UP" or "DOWN" key to switch LCD
	because of communication lost between	display until below screen shows. It will
	battery packs.	have battery number re-checked and 62
		warning code will be clear.
$\bigcirc \bigcirc $		
	If battery status is not allowed to charge after	
$\Box \Box \Box$	the communication between the inverter and	
	battery is successful, it will show code 69 to	
	stop charging battery.	
	If battery status must to be charged after the	
	communication between the inverter and	
	battery is successful, it will show code 70 to	
	charge battery.	
	If battery status is not allowed to discharge	
	after the communication between the inverter	
	and battery is successful, it will show code 71	
	to stop discharging battery.	

Appendix III: The Wi-Fi Operation Guide in Remote Panel

1. Introduction

Wi-Fi module can enable wireless communication between off-grid inverters and monitoring platform. Users have complete and remote monitoring and controlling experience for inverters when combining Wi-Fi module with WatchPower APP, available for both iOS and Android based device. All data loggers and parameters are saved in iCloud.

The major functions of this APP:

- Delivers device status during normal operation.
- Allows to configure device setting after installation.
- Notifies users when a warning or alarm occurs.
- Allows users to query inverter history data.



2. WatchPower App

2-1. Download and install APP

Operating system requirement for your smart phone:

Android system supports Android 5.0 and above

Please scan the following QR code with your smart phone and download WatchPower App.



Android

iOS system

system

Or you may find "WatchPower" app from the Apple® Store or "WatchPower Wi-Fi" in Google® Play Store.

2-2. Initial Setup

Step 1: Registration at first time

After the installation, please tap the shortcut icon it to access this APP on your mobile screen. In the screen, tap "Register" to access "User Registration" page. Fill in all required information and scan the remote box PN by tapping icon. Or you can simply enter PN directly. Then, tap "Register" button.

V 1.0.0	ual ❤ 下≑2:18 ✔ 96%. ✔ Register
Please enter user name	Please enter user name
Please enter the password	Please enter the password
Remember Me	Please enter the password
Login	Please enter email
	Please enter the phone number
Wi-Fi Config	Please enter the Wi-Fi Module PN
	Register

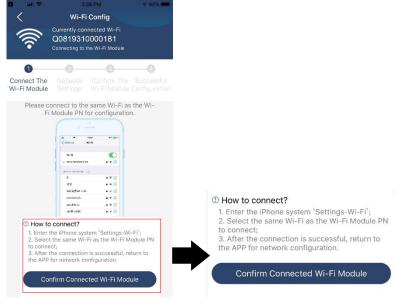
Don't have an account?Please Register

Then, a "Registration success" window will pop up. Tap "Go now" to continue setting local Wi-Fi network connection.



Step 2: Local Wi-Fi Module Configuration

Now, you are in "Wi-Fi Config" page. There are detailed setup procedure listed in "How to connect?" section and you may follow it to connect Wi-Fi.



Enter the "Settings→Wi-Fi" and select connected Wi-Fi name. The connected Wi-Fi name is the same to your Wi-Fi PN number and enter default password "12345678".



connected successfully.

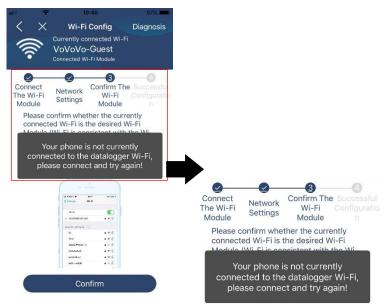
Step 3: Wi-Fi Network settings



Step 4: Tap "Confirm" to complete the Wi-Fi configuration between the Wi-Fi module and the Internet.



If the connection fails, please repeat Step 2 and 3.



Diagnose Function

If the module is not monitoring properly, please tap "Diagnosis" on the top right corner of the screen for further details. It will show repair suggestion. Please follow it to fix the problem. Then, repeat the steps in the chapter 4.2 to re-set network setting. After all setting, tap "Rediagnosis" to re-connect again.

ati 🗢 5:51 PM @ 95% 💼)	🖬 🗢 5:51 PM	95%
K Network diagnostics	K Network diagnos	tics
Inverter Datalogger Router Server	Inverter Datalogger Rou	
Repair suggestion Rediagnosis	Repair suggestion	Rediagnosis
The Inverter and the datalogger communicate abnormally.		
 Please check if the Inverter and the datalogger are powered on normally. 		
 Please check if the Inverter address is between 1 and 5. 	The diagnosis is such	cessful!
 Please check if the connection between the inverter and the collector is abnormal, such as poor contact caused by oxidation or looseness of the interface, reverse connection of the 485 interface AB line, and data line damage. 		
 Try restarting the Inverter and datalogger to see if the anomaly is eliminated. 		
Datalogger and router communication abnormalities		
 Please confirm that the wireless routing network setting has been made. 		
 Make sure that the datalogger is set up to connect to AP hotspots sent by hardware devices such as wireless routers instead of virtual AP hotspots. 		

2-3. Login and APP Main Function

After finishing the registration and local Wi-Fi configuration, enter registered name and password to login. Note: Tick "Remember Me" for your login convenience afterwards.



Overview

After login is successfully, you can access "Overview" page to have overview of your monitoring devices, including overall operation situation and Energy information for Current power and Today power as below diagram.

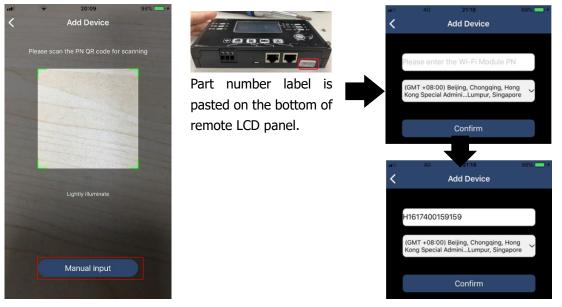


Devices

Tap the 🗮 icon (located on the bottom) to enter Device List page. You can review all devices here by adding or deleting Wi-Fi Module in this page.

Add device			Delete	device		
Carrier 🗢 6:10 PM			ul 🗢	3:02 PM		4% (
Device List		\oplus		Device List		\oplus
Q Please enter the alias or sn of	device		Q Please ente	er the alias or S	N of device	
All status 🗸	Alias A-Z 🗸		All status	~	Alias A-Z 🗸	
• 92931706103012 Device SN:92931706103012 Wi-Fi Module PN:Q081931001	4063	>	 10031706103 Device SN:1003170 Datalogger PN:Q08 	06103300	> 1	Delete
			Device	31706103300 SN:100317061033 Iger PN:Q081936(>
	8		Overview	Devices	8)
Dentes	W/G		CASI VIEW	Devices	WIG.	

Tap (f) icon on the top right corner and manually enter part number to add device. This part number label is pasted on the bottom of remote LCD panel. After entering part number, tap "Confirm" to add this device in the Device list.



For more information about Device List, please refer to the section 2.4.

ME

In ME page, users can modify "My information", including [User's Photo], [Account security], [Modify password], [Clear cache], and [Log-out], shown as below diagrams.

			Carrier 🗢	7:04 PM Account Security	-
Carrier 🗢	7:04 PM	-	Modify Passw	ord	>
	Me		Carrier 🗢	7:04 PM Modify Password	-
		Cloud Walker	Set the WatchPo WatchPower wit	ower password, you can logir h your account	n directly to
		Owner	My account		Cloud Walker
1 Devices	_	0 Alarms	Old password	Please enter ti	he old password
Account Securit	у	>	New password	Please enter th	e new password
About		>	Confirm passw	ord Enter new	password again
\left Clear Cache		1.62KB			
	Log Out]		Confirm	

2-4. Device List

In Device List page, you can pull down to refresh the device information and then tap any device you want to check up for its real-time status and related information as well as to change parameter settings. Please refer to the parameter setting list.

an l	♥ De Please enter the	2:15 PM Evice List alias or SN of o	e 70%	ul 🗢	2:05 PM Device List the alias or SN o	70%	att ♥ 5:25 PM 10031706103300 Battery Mode	 € 62% ▲ ▲<!--</th-->
	<u>All status</u> ∽	Alias	<u>A-Z</u> ~	<u>All status</u> ~	Ali	ias A-Z ∽	INVERTER	0.05
	and a strength	own to refresh ated: Today 14:15 6103300	U	Device SM	1706103300 v:10031706103300 er PN:Q0819310000	> 1181		- <mark> 20.2</mark> V
)31706103300 J:Q081931000018	>				Basic Information	product Info
	Datalogger PN	1:0081931000018					Grid Voltage	0.0V
							Grid Frequency	0.0Hz
	•						PV Input Voltage	0.0V
							Battery Voltage	26.2V
							Battery Capacity	100%
							Battery Charging Current	OA
							Battery Discharge Current	OA
			-				AC Output Voltage	229.5V
	Overview	Devices	(A) Me	Overview	Devices	(S) Me	AC Output Frequency	60.0Hz

Device Mode

On the top of screen, there is a dynamic power flow chart to show live operation. It contains five icons to present PV power, inverter, load, utility and battery. Based on your inverter model status, there will be [Standby Mode], [Line Mode], [Battery Mode].

(Standby Mode) Inverter will not power the load until "ON" switch is pressed. Qualified utility or PV source can charge battery in standby mode.



[Line Mode] Inverter will power the load from the utility with or without PV charging. Qualified utility or PV source can charge battery.

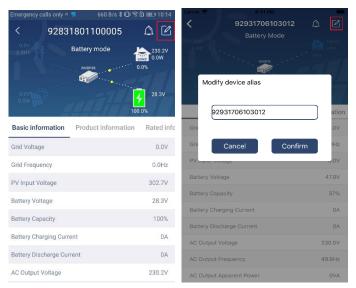


[Battery Mode] Inverter will power the load from the batter with or without PV charging. Only PV source can charge battery.



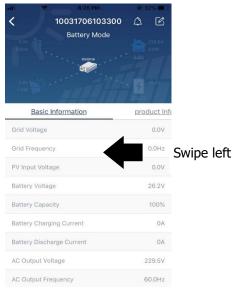
Device Alarm and Name Modification

In this page, tap the 🙆 icon on the top right corner to enter the device alarm page. Then, you can review alarm history and detailed information. Tap the 🧖 icon on the top right corner, a blank input box will pop out. Then, you can edit the name for your device and tap "Confirm" to complete name modification.



Device Information Data

Users can check up [Basic Information], [Product Information], [Rated information], [History], and [Wi-Fi Module Information] by swiping left.



[Basic Information] displays basic information of the inverter, including AC voltage, AC frequency, PV input voltage, Battery voltage, Battery capacity, Charging current, Output voltage, Output frequency, Output apparent power, Output active power and Load percent. Please slide up to see more basic information.

[Production Information] displays Model type (Inverter type), Main CPU version, Bluetooth CPU version and secondary CPU version.

[Rated Information] displays information of Nominal AC voltage, Nominal AC current, Rated battery voltage, Nominal output voltage, Nominal output frequency, Nominal output current, Nominal output apparent power and Nominal output active power. Please slide up to see more rated information.

[History] displays the record of unit information and setting timely.

[Wi-Fi Module Information] displays of Wi-Fi Module PN, status and firmware version.

Parameter Setting

This page is to activate some features and set up parameters for inverters. Please be noted that the listing in "Parameter Setting" page in below diagram may differ from the models of monitored inverter. Here will briefly highlight some of it, [Output Setting], [Battery Parameter Setting], [Enable/ Disable items], [Restore to the defaults] to illustrate.



There are three ways to modify setting and they vary according to each parameter.

- a) Listing options to change values by tapping one of it.
- b) Activate/Shut down functions by clicking "Enable" or "Disable" button.
- c) Changing values by clicking arrows or entering the numbers directly in the column. Each function setting is saved by clicking "Set" button.

Please refer to below parameter setting list for an overall description and be noted that the available parameters may vary depending on different models. Please always see the original product manual for detailed setting instructions.

Parameter setting list:

Item		Description	
Output setting	Output source	To configure load power source priority.	
	priority		
	AC input range	When selecting "UPS", it's allowed to connect personal computer.	
		Please check product manual for details.	
		When selecting "Appliance", it's allowed to connect home appliances.	
	Output voltage	To set output voltage.	
	Output	To set output frequency.	
	frequency		
Battery	Battery type:	To set connected battery type.	
parameter	Battery cut-off	To set the battery stop discharging voltage.	
setting	voltage	Please see product manual for the recommended voltage range	
		based on connected battery type.	
	Back to grid	When "SBU" or "SOL" is set as output source priority and battery	
	voltage	voltage is lower than this setting voltage, unit will transfer to line mode	
		and the grid will provide power to load.	
	Back to	When "SBU" or "SOL" is set as output source priority and battery	
	discharge	voltage is higher than this setting voltage, battery will be allowed to	

	voltage	discharge.			
	Charger source	To configure charger source priority.			
	priority:				
	Max. charging				
	current				
	Max. AC	It's to set up battery charging parameters. The selectable values in different inverter model may vary.			
	charging current:	Please see product manual for the details.			
	Float charging				
	voltage				
	Bulk charging voltage	It's to set up battery charging parameters. The selectable values in different inverter model may vary. Please see product manual for the details.			
	Battery equalization	Enable or disable battery equalization function.			
	Real-time	It's real-time action to activate battery equalization.			
	Activate Battery				
	Equalization				
	Equalized Time	To set up the duration time for battery equalization.			
	Out				
	Equalized Time	To set up the extended time to continue battery equalization.			
	Equalization	To set up the frequency for battery equalization.			
	Period				
	Equalization	To set up the battery equalization voltage.			
	Voltage				
Enable/Disable	LCD Auto-return	If enable, LCD screen will return to its main screen after one minute			
Functions	to Main screen	automatically.			
	Fault Code	If enabled, fault code will be recorded in the inverter when any fault			
	Record	happens.			
	Backlight	If disabled, LCD backlight will be off when panel button is not operated for 1 minute.			
	Bypass Function	If enabled, unit will transfer to line mode when overload happened in battery mode.			
	Beeps while primary source interrupt	If enabled, buzzer will alarm when primary source is abnormal.			
	Over Temperature Auto Restart	If disabled, the unit won't be restarted after over-temperature fault is solved.			
	Overload Auto Restart	If disabled, the unit won't be restarted after overload occurs.			
	Buzzer	If disabled, buzzer won't be on when alarm/fault occurred.			
	Enable/disable	Turn on or off RGB LEDs			
RGB LED Setting	Brightness	Adjust the lighting brightness			
	Speed	Adjust the lighting speed			
5	Effects	Change the light effects			
	Color selection	Adjust color combination to show energy source an battery status			
Restore to the default	This function is to r	restore all settings back to default settings.			